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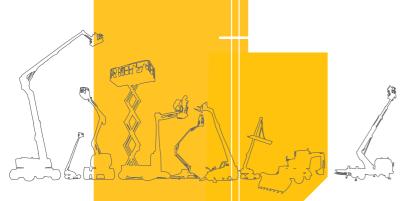
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You have just purchased a HAULOTTE® product and we would like to thank you for your business. The Aerial Work Platform is a mechanical device primarily designed and manufactured with the intent to position people with the necessary tools and material to overhead elevated temporary workplaces. All other uses or alterations/modifications to the aerial work platform must be approved by HAULOTTE®.

This manual shall be considered a permanent component of the machine and shall be kept with the aerial work platform in the designated Manual Holder, at all times.

Safe operation of this product can only be assured if you follow the operating instructions contained in this manual. To ensure proper and safe use of this equipment, it is strongly recommended that only trained and authorized personnel operate and maintain the aerial work platform.

We would particularly like to draw your attention to 2 essential points :

- Comply with safety instructions.
- Use the equipment within the specified/published performance limits.

With regard to the designation of our equipment, we stress that this is purely for commercial purposes and not to be confused with the technical specifications. Only the specifications in this manual should be used to study the suitability of the equipment for the intended use.

This operator's manual is specific to the HAULOTTE® products listed on the cover page of this manual.



Original language and version :

Manuals in English and French are the original instructions. Manuals in other languages are translations of the original instructions.

The operator's manual does not replace the basic training required for equipment operators. HAULOTTE® has compiled this manual to assist in safe and efficient operation of the products covered in the manual. The manual must be available to all operators and must be kept in a legible condition. Additional copies can be ordered from HAULOTTE Services®.

Stay Safe and keep working with HAULOTTE® !

B C

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1 - User responsibility

1.1 - OWNER'S RESPONSIBILITY

The owner (or hirer) has the obligation :

- To inform operators of the instructions contained in the Operator's Manual.
- For applying the local regulations regarding operation of the machine.
- To replace all manuals or decals that are either missing or not legible. Additional copies can be ordered from HAULOTTE Services®.
- To establish a preventive maintenance program in accordance with the manufacturer's recommendations, taking into account the environment and severity of use of the machine.
- To perform periodic inspections in accordance with HAULOTTE® recommendations and local regulations.

All malfunctions and problems identified during the inspection shall be corrected before the aerial work platform is returned to service.

1.2 - EMPLOYER'S RESPONSIBILITY

The employer has the obligation :

- To authorize the operator to use the machine.
- To inform and familiarize the operator with the local regulations.

Forbid anyone from operating the machine if :

- Under the influence of drugs, alcohol, etc.
- Subject to fits, loss of motor skills, dizziness, etc.

1.3 - TRAINER'S RESPONSIBILITY

The trainer must be qualified to provide training to operators in accordance with applicable local regulations. The training must be given in an obstacle-free area until the trainee is considered competent as defined by the training program undertaken.

1.4 - OPERATOR'S RESPONSIBILITY

The operator has the obligation to :

- Read and understand the contents of this manual and familiarize himself with the decals affixed on the machine.
- To inspect the machine before use according to HAULOTTE®'s recommendations..
- To inform the owner (or hirer) if the manual or any decals are missing or are not legible.
- To inform of any malfunctioning of the machine.

The operator shall ensure that frequent inspections were conducted by the owners and the operator may only operate the machine for the purpose intended by the manufacturer.

Only authorized and qualified operators may operate HAULOTTE® machines.

All operators must become familiar with and fully understand the emergency controls and be able to operate the machine in an emergency.

The operator has the obligation to stop using the machine in the event of malfunction or safety problems on the machine or in the work area and report the problem immediately to his/her supervisor.



2 - Safety

2.1 - SAFETY INSTRUCTIONS

2.1.1 - Misuse Hazards

- Do not use the machine for any other purpose than to position people, their tools and material to the overhead/elevated temporary work places.
- Do not use the machine as a crane, material lift or elevator. Only use the machine as it was intended.
- Do not attach overhanging loads when raising or lowering the platform.
- Do not tie the boom or platform to an adjacent fixed or mobile structure.
- Do not use/operate the machine when alone. A survey person or immediate Supervisor must be present on the ground in case of emergency.
- Do not use a faulty or poorly maintained machine. Remove defective/damaged machine from service.
- Do not climb onto the compartment covers of the machine.
- Do not replace items critical to machine stability with items of different weight or specification.
- Do not replace factory-installed tires with tires of different specifications or ply rating.
- Do not alter or disable machine components that in any way affect safety and stability.
- Do not disable the safety devices.



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2.1.2 - Falling Hazards

To enter or exit from the platform :

- The machine must be completely stowed.
- Face the machine to access the entry opening to the platform.
- Keep 3 points of contact (both hands and a foot) on the steps and the guardrail.

Before commencing operation :

- Ensure that guard rails are correctly installed and secured.
- Ensure that gate or sliding bar is in it's proper closed position.
- Remove oil or grease from the steps, floor, handrail and the guardrails.
- Clear the platform floor free of debris.

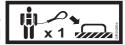
When in the platform :

- Occupants must wear a harness in accordance with governmental regulations.
- The correct use of the harness requires the lanyard to be connected to an anchorage point designated by the decals. Refer to this decal located on the platform.
- Hold on securely to the guardrails.
- Always keep your feet firmly on the floor of the platform.
- Do not sit, stand, or climb on the platform guard rails.
- Work only within the platform guardrails area and do not lean over guardrails to perform work.
- Do not exit the platform until it is in the completely stowed position.
- Do not use the guardrail as a means of access to climb in or out of the platform.



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2.1.3 - Overturning / Tip-over Hazards

Before positioning and operating the machine :

- Ensure that the surface is capable of supporting the machine weight including the rated capacity.
- Do not exceed the maximum rated capacity that includes the weight of both material and allowed number of occupants. Do not exceed the allowable number of occupants.
- Place the loads uniformly distributed on the platform floor.
- Do not increase the working height (using extensions, ladder, etc.).
- Do not place ladders or scaffolds in the platform or against any part of this machine.
- Do not use the machine in winds exceeding the permissible limit.
- Do not increase the surface area of the platform exposed to wind. This includes adding panels, mesh, banners. Be aware when working with materials with a large surface area. This will add to the wind load on the machine.
- Do not raise the platform or drive with platform elevated on an incline exceeding the rated slope for the machine.
- Do not drive the machine on slopes or grades exceeding the specified limits.
- Do not replace components critical to stability with components of different weight or specification.
- Do not use the machine with material or objects hanging from the guardrail or the boom.
- Do not pull or push towards any object outside of the platform. Do not exceed the maximum allowable side force stated in the performance specifications.
- Do not use the machine to support any external structure.
- Do not use the machine to tow other machines or to drag materials.













A-Foreword

Using a machine on a slope :



Do not exceed the slope limit for each operation. **Section B** 4.1Technical specifications.

Gradeability :

• Driving in stowed position UP or DOWN a slope.

Rated slope :

• Operating with platform elevated.



- If the tilt alarm sounds with the platform uphill :
 - Lower the upper boom.
 - Lower the top arm.
 - Retract the upper boom.
- If the tilt alarm sounds with the platform facing downhill :
 - Retract the upper boom.
 - Lower the top arm.
 - Lower the upper boom.
- While driving, always place the boom above the rear axle, in the direction of movement.
- While driving on a slope:
 - Always orientate the machine in the direction of the slope.
 - Always place the boom and the arms in fully retracted and in stowed position.
 - Do not travel down slopes in high speed.
 - Do not drive fast in narrow or cluttered areas. Keep speed under control while making turns or sharp bends.

WIND : The aerial work platform can operate up to a maximum wind speed as indicated in the specifications. To identify the local wind speed, use the Beaufort scale below, use a wind gauge or an anemometer.

N.B.-:-THE BEAUFORT SCALE OF WIND FORCE IS ACCEPTED INTERNATIONALLY AND IS USED WHEN COMMUNICATING WEATHER CONDITIONS. A WIND SPEED RANGE AT 10 M (32 FT 9 IN) ABOVE FLAT, CLEAR LAND IS ASSOCIATED WITH EACH DEGREE.

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Beaufort scale

Force	Meteorological description	Observed effects	m/s	km/h	mph
0	Calm	Smoke rises vertically.	0 - 0,2	0 - 1	0 - 0,62
1	Very light breeze	Smoke indicates the wind direction.	0,3 - 1,5	1 - 5	0,62 - 3,11
2	Light breeze	Wind felt on the face. Leaves rustle. Weather vanes turn.	1,6 - 3,3	6 - 11	3,72 - 6,84
3	Slight breeze	Leaves and small twigs in constant motion. Flags move slightly.	3,4 - 5,4	12 - 19	7,46 - 11,8
4	Nice breeze	Raised dust and loose papers. Small branches are moved.	5,5 - 7,9	20 - 28	12,43 - 17,4
5	Nice breeze	Small trees in leaf to sway. Crested wavelets form on inland waterways.	8,0 - 10,7	29 - 38	18,02 - 23,6
6	Cool wind	Large branches in motion. Power lines and chimneys 'sing'. Umbrellas used with difficulty.	10,8 - 13,8	39 - 49	24,23 - 30,45
7	Near gale	Whole trees in motion. Inconvenience felt when walking against wind.	13,9 - 17,1	50 - 61	31 - 37,9
8	Squall	Some branches break. Generally we cannot walk against the wind.	17,2 - 20,7	62 - 74	38,53 - 45,98
9	Strong squall	The wind causes slight damage to buildings. Tiles and chimney stacks are blown off.	20,8 - 24,4	75 - 88	46,60 - 54,68





2.1.4 - Electrocution Hazards

The machine is not electrically insulated and does not provide protection from contact or proximity to electrically charged conductors.

Always position the lift at a safe distance from electrically charged conductors to ensure that no part of the machine is within an unsafe area.

Respect the local rules and the minimum safety distance from power lines.

Electric voltage	Minimum s	afety distance
	Mètre	Feet
0 - 300 V	Avoid	d contact
300 V - 50 kV	3	10
50 - 200 kV	5	15
200 - 350 kV	6	20
350 - 500 kV	8	25
500 - 750 kV	11	35
750 - 1000 kV	14	45

Minimum safe approach distances

N.B.-:-USE THIS TABLE EXCEPT WHERE LOCAL REGULATIONS INDICATE OTHERWISE.

- Do not operate the machine when close to live power lines, consider the movement of the machine and the sway of the electric power lines particularly in windy conditions.
- Do not operate the machine during lightning, thunderstorms, snow/ice or any weather condition that could compromise operator safety.
- Do not use the machine as a ground for welding.
- Do not weld on the machine without first disconnecting the battery terminals.
- Always disconnect ground cable first.
- The machine must not be used while charging the batteries.
- When using the platform AC power line, ensure it is protected with a circuit breaker.

Keep away from the machine if it contacts energized power lines. Personnel on the ground or in the platform must not touch or operate the machine until energized power lines are shut off.







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2.1.5 - Explosion / Fire Hazards

Always wear protective clothing and eye wear when working with batteries and power sources/systems.

N.B.-:-ACID IS NEUTRALIZED WITH SODIUM BICARBONATE AND WATER.

- Do not start the engine if you smell or detect liquid propane gas (LPG), gasoline, diesel fuel or other explosive substances.
- Do not work on or operate a machine in an explosive or flammable atmosphere / environment.
- Do not touch hot components.
- Do not bridge the battery terminals with metallic objects.
- Do not service the battery in proximity of spark, open flame, lit cigarettes.
- Do not fill up the fuel tank, when the engine is running and/or near a flame.



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2.1.6 - Crushing / Collision Hazards

When in the platform :

- Check the work area for overhead clearance, for any obstacles besides and below the platform when raising/lowering the platform and or before driving.
- During movement, keep all the parts of the body inside the platform.
- To position machine close to a building/structure, it is recommended using the upper boom and or arms movement control functions to position, rather than driving machine closer to structure.





- Always cordon off the area around the base of the machine to keep personnel and other equipment away from the machine while in use.
- Warn personnel not to work, stand, or walk under a raised boom/platform.
- Do not drive in reverse direction (opposite the field of vision).
- Be aware of the boom position and tail swing when rotating the turret (turntable).
- Always ensure that the chassis is never driven any closer than 1 m (3 ft 3 in) to holes, bumps, slopes, obstructions, debris and ground coverings that may hide holes and other dangers.
- Keep non-operating personnel at least 5 m (16 ft 5 in) away from the machine when driving and slewing.
- Be aware of driving direction.
 - When turret is slewed/rotated 180°, the platform is now facing the rear of the machine.
 - Check the driving direction with the help of the red or green arrow on the chassis relative to the red and green arrows on the platform control box.
 - Also note that when changing the driving direction (Forward <> Reverse) the joysticks or switches must return to the neutral position before reversing the drive direction and for movement to occur.
- When driving, position the platform so as to provide the best possible visibility and to avoid any blind spots.
- Hold on securely to the guardrails.
- Occupants must wear a harness in accordance with governmental regulations.
- Lanyard must be attached to the designated anchorage point.
- Avoid contact with fixed or mobile obstacles (other machines).
- Other machines (crane, aerial work platform, etc.) operating in the work area increase the risk of crushing or collision. Restrict the operation of machines moving within the aerial work platform work area.
- Take into consideration the stopping distance, reduced visibility and blind spots of the machine.
- Limit travel speed to suit the ground surface condition, slope (incline), and people in the vicinity.



2.1.7 - Uncontrolled movement Hazards

Do not use a damaged or malfunctioning machine.

Be aware of uncontrolled movement and always respect the following :

- Maintain clearance from high voltage lines.
- Maintain clearance from generators, radar, electromagnetic fields.
- Never expose the batteries or electrical components to water (high pressure washer, rain).
- Never tow the machine over extended distances.
- In case of a machine breakdown, it is possible to tow short distance to load it onto a trailer.
- Never leave the hydraulic cylinders fully extended before switching off the machine, or when stationary for an extended period of time.
- Retract the boom and lower the arms to the stowed position.
- Rotate the turntable so that the boom is between the non-steering wheels.
- Select a safe parking location, on a firm level surface, clear of obstruction and traffic.
- Ensure all compartments are closed and secured.
- Chock the wheels.

3 - Safety inquiries

Inquiries relating to design criteria/specifications of a product, standards compliance, or overall machine safety should be sent to the HAULOTTE® PRODUCT SAFETY department.

Each inquiry or request should include all relevant information; including contact name, telephone number, mailing address, email address, plus the machine model and serial number.

The HAULOTTE® Product Safety department will evaluate each request/inquiry and will provide a written response.

4 - Incident notification

Notify HAULOTTE® immediately when a HAULOTTE® product has been involved in an incident/ accident leading to personal injury or death, or when there is a major property damage.

HAULOTTE Group - EUROPE Product Safety Department	HAULOTTE Group - Australia, India and Asia Product Safety Department	HAULOTTE Group - North & South America Product Safety Department
Address : La Péronnière - BP 9 - 42152 L'Horme - France	Address : 46 Green Road - VIC 3175 - Dandenong - Australia	Address: 125 Taylor Parkway, Archbold, OH 43502 - United States
Tel:+33 (0)4 77 29 24 24	Tel: +61 3 9792 1000	Tel: +1 419 445 8915
Email : ProductSafety@haulotte.com	Email : ProductSafety@haulotte.com	Email : ProductSafety@haulotte.com

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5 - Compliance

5.1 - PRODUCT INFORMATION

Without the written permission from Haulotte, modifying a HAULOTTE® product is a Safety concern. Any modification may violate Haulotte design parameters, government regulations and industry standards.

If you desire a modification to the product, submit a request in writing to HAULOTTE®.

With the utmost care to ensure enhanced reliability and greater safety of the HAULOTTE® products, it is pertinent that when a "Service or Safety Bulletin" is issued, action is taken immediately. Once the bulletin has been addressed, make sure that the completed form is submitted to HAULOTTE®.

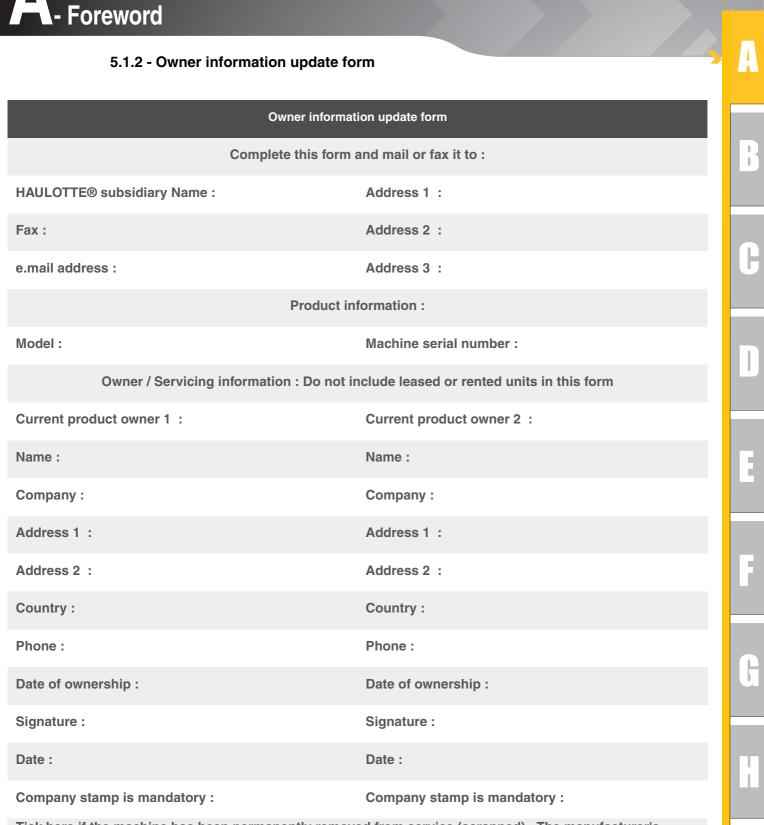
Do not hesitate to contact HAULOTTE Services®, should you have any questions relating to the issued bulletin(s) or with questions on the policy itself.

5.1.1 - Change of Ownership Notification

It is important and necessary to keep HAULOTTE Services® updated with current ownership of the machine. This way, HAULOTTE® will be able to provide the necessary support for the product. If you have sold or transferred this machine(s); it is your responsibility to notify HAULOTTE Services®. It is not required to include Lessees/Renters of Leased/Rented machines on this form.

Use the HAULOTTE® Product Status Notification form to report scrapped, stolen, missing or recovered machine(s).

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Tick here if the machine has been permanently removed from service (scrapped). The manufacturer's nameplate must be removed and returned to HAULOTTE Group when the unit is removed from service.

Reason for removal :



5.2 - PRODUCT SPECIFICATIONS

HAULOTTE® cannot be held liable for any changes to the technical characteristics/ specifications contained in this manual. HAULOTTE® has a continuous improvement policy in place for its product range; given this policy, the Company reserves the right to modify their products technical characteristics / specifications without notice.

Certain options can modify the machine's operating characteristics and its' associated safety. If your machine was originally delivered with options fitted, replacing a safety component associated with a particular option does not require any particular precaution other than those associated with the installation itself (static test)

Otherwise, it is essential to follow the manufacturer's recommendations as stated below : • Installation by authorised HAULOTTE® personnel only.

- Update the manufacturer's identification plate.
- Have stability tests carried out by a certified agency/competent person.
- Ensure decals are updated.

B- Familiarization

1 - General safety

1.1 - INTENDED USE

To ensure the safe use of an Aerial Work Platform, support personnel must always be available on the ground. If necessary, support personnel will be required to operate the emergency functions of the machine and in rescuing the operator.

Do not operate the product in the following situations :

- On soft, unstable or cluttered ground.
- With wind blowing faster than the permissible limit.
 - Check the allowable wind speed specified in the performace specifications tabulation.
 - Consult the Beaufort scale.
- Close to power lines. Keep a safe distance.
- Outside of the temperature range -20°C / + 50°C (-4°F / +122°F).
- In an explosive atmosphere / environment.
- During storms.
- In the presence of strong electromagnetic fields.

N.B.-:-USE THE MACHINE UNDER "NORMAL" CLIMATIC CONDITIONS. IF YOU NEED TO USE THE MACHINE IN CLIMATIC CONDITIONS LIKELY TO CAUSE DETERIORATION (EXTREME : HUMIDITY, TEMPERATURES, SALINITY, CORROSIVENESS, ATMOSPHERIC PRESSURE), CONTACT HAULOTTE SERVICES®. REDUCE INTERVALS BETWEEN SERVICING.

N.B.-:-While the machine is not in use, care must be taken to bring the machine to the *fully stowed position.* **Ensure that the machine is locked in a secure location, and the** *control key is removed to prevent unauthorised use of the machine.*



B- Familiarization

1.2 - DECAL CONTENT

Decals are provided to alert the user of hazards inherent with the Aerial Work Platforms. Decals provide the following information :

- The level of severity.
- The specific hazard.
- A method to avoid, suppress or reduce the hazard.
- Descriptive text (where required).

Familiarize yourself with the decals and the hazard severity levels.



ANSI and CSA standards



Marking	Description
1	Hazard symbol
2	Level of severity
3	Avoidance symbol pictorial
4	Avoidance text

Decals must be kept in good legible condition.

Familiarize yourself with the decals and their respective color codes.

Additional decals can be ordered from HAULOTTE Services®.

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B- Familiarization

1.3 - SYMBOLS AND COLORS

Symbols and colors are used to alert the operator of safety precautions and/or to highlight important safety information.

The following safety symbols are used throughout this manual to indicate specific hazards and the hazard severity level when operating or maintaining the Aerial Work Platform.

Symbol	Description
$\mathbf{\Lambda}$	Danger : Risk of injury or death
	Caution : Risk of material damage
\otimes	Prohibited action
	Reminder to use good practice or follow pre-operation checks
	Cross-reference to another part of the manual
	Cross-reference to another manual
<u></u>	Cross-reference to repair (contact HAULOTTE Services®)
N.B. :	Additional technical information

1.4 - LEVEL OF SEVERITY

Color	Title	Description
A	A DANGER	Danger : Indicates a hazardous situation which if not avoided, WILL result in death or serious injury.
	A WARNING	Warning : Indicates a hazardous situation which if not avoided, COULD result in death or serious injury.
A	A CAUTION	Caution : Failure to comply could result in minor or moderate injury.
	NOTICE	Notice : Indicates recommended practices if not followed, may result in a malfunction or damage the machine or its components.
	PROCEDURE	Procedure : Indicates a maintenance operation.

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B- Familiarization

1.5 - SYMBOLS LEGEND AND DEFINITIONS

Symbols are used throughout this manual to depict hazards, avoidance measures and indicate when information is required.

Refer to the following table to familiarize yourself with these symbols.

Symbol	Description	Symbol	Description	Symbol	Description
			Foot crushing hazard	\bigwedge	High pressure fluid ejection hazard
A	Body crushing hazard		Hand crushing hazard		Entanglement hazard
			Health/safety hazards related to chemicals	$\underline{\mathbb{A}}$	Health-damaging effects from hot work environment
<u>A</u>	Electrical contact or lightning strike		Burns and scalds from contact with flames, explosion or radiation from heat sources		Injury from Electric arcs - Energy supply disconnecting devices - Batteries fire, emissions, etc
	Risk of operator(s) falling	\square	Tip over due to excessive loading / wind load and excessive ground slope		Relate and coordinate directional arrows on the chassis with those on the control box
	Do not put foot in this area		Do not put your hand in this area		Keep away from product
\bigotimes	Never expose batteries and electrical component to high pressure washer		Ensure entry drop rail is down		working area
	Flames prohibited		Maintain safe clearance from high voltage electrically charged conductors as described in manual - Do not use in thunderstorms	P	Overload
	Refer to operator manual	4	Safety belt		Use appropriate lanyard attached to dedicated anchor point.
(->•<=)	Wheel pressure		Enable switch		Use safety prop before attempting any maintenance work
•€	Tow point		Tie down point	(f) S	Lift point
	Keep away from hot surfaces		Wear protective equipment		



2 - Models description

Regulation	Models
ANSI and CSA standards	HA46RTJO
ANSI and CSA standards	HA46RTJ PRO
	HA16RTJ
CE and AS standards	HA16RTJO
	HA16RTJ PRO

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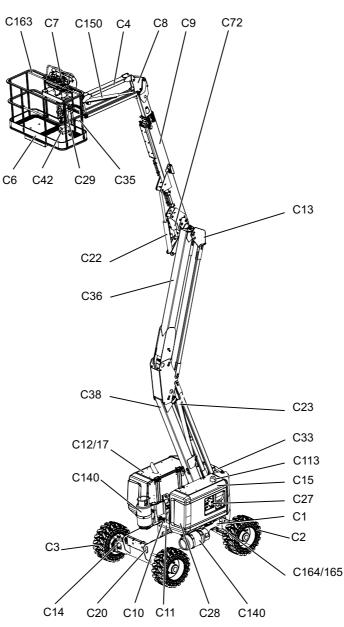
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3 - Primary machine components

- 3.1 LAYOUT
 - HA16RTJ HA16RTJ O HA16RTJ PRO HA46RTJ O - HA46RTJ PRO



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B- Familiarization

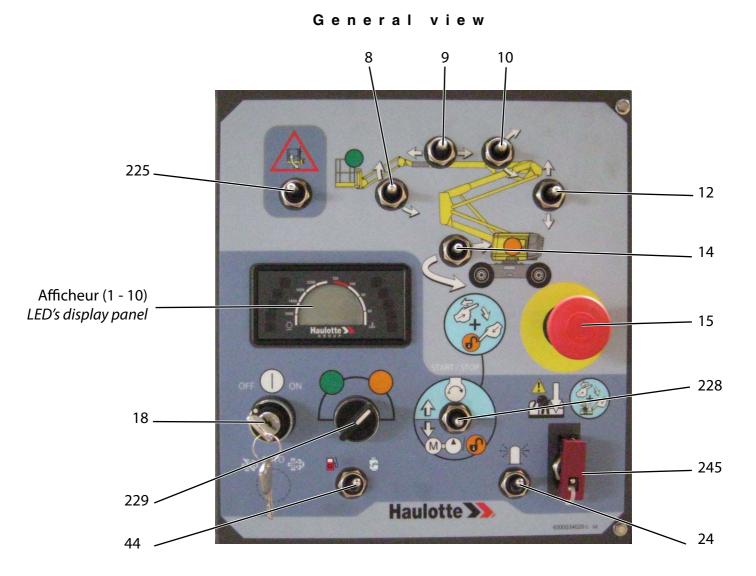
Marking	Description	Marking	Description
C1	Chassis	C23	Arm lifting cylinder
C2	Front driven steering axle	C27	Ground control box
C3	Rear drive wheel (and steer wheel if 4WS)	C28	Tilt sensor
C4	Jib	C29	Platform rotation cylinder
C6	Platform	C33	Counterweight
C7	Platform control box	C35	Document holder
C8	Input jib compensation cylinder	C36	Top arm
C9	Upper boom	C38	Bottom arm
C10	Slew ring	C42	'Enable Switch' pedal
C11	Turntable assembly	C72	Output jib compensation cylinder
C12	Side cover	C113	Beacon light
C13	Arm/Boom link piece	C140	Propane bottles - (For ANSI / CSA standard only)
C14	Hydraulic drive motor and reducer	C150	Jib lifting cylinder
C15	Right side compartment(hydraulic oil tank and fuel tank)	C163	Handrail
C17	Left side compartment (engine, pump and starter battery)	C164	Front steering axle
C20	Tie-down (and/or lifting) points	C165	Front steering and oscillating axle (For HA16RTJO / HA16RTJPRO / HA46RTJO / HA46RTJPRO only)
C22	Boom lift cylinder		

Haulotte >>>



3.2 - GROUND CONTROL BOX

3.2.1 - Layout



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- Familiarization

Controls and indicators

Marking	Description	Function
8	lik lifting / lowering ewitch 1	Move upwards : Jib lifting
0 J	Jib lifting / lowering switch ¹	Move downwards : Jib lowering
9	Boom telescoping switch	Move to the left : Boom extension
9	Boom telescoping switch	Move to the right : Boom retraction
10	Boom raising switch	Move upwards : Boom raising
10	Boom raising switch	Move downwards : Boom lowering
12	Arm lifting switch	Move upwards : Arm raises
12	Ann mang switch	Move downwards : Arm lowering
14	Turntable rotation switch	Move to the left : Counter clockwise (CCW) rotation
14		Move to the right : Clockwise (CW) rotation
15	E-stop button	Pulled out : E-stop activated
15	E-slop bullon	Pushed in : E-stop deactivated
18	ON/OFF selector key switch	ON : Power turned ON
10	ON/OFF Selector key switch	OFF : Power turned OFF
24	Beacon light on/off ²	Move upwards : Beacon light on
24	Beacon light on/oir -	Move downwards : Beacon light off
		Push switch to the right for LPG (liquid propane gas supply)
44	Fuel selector ³	Push switch to the left for gasoline (Liquid propane gas) or diesel fuel
		supply
225	Platform/Jib compensation resetting	Move upwards and hold : Raising compensation
225	selector switch	Hold downwards : Compensation descent
	'Enable Switch' selector / Back-up unit	Move upwards : Engine start
228	selector	Move downwards : Enable switch. If the engine is switched off, the
		emergency electropump is engaged automatically.
229	Control box energizing selector	Left : Platform control box energized
220	Control box chargizing selector	Right : Ground control box energized
	"Overriding system" switch under	Emergency lowering system enabled when seal is broken and cover is
245	sealed cover	lifted. This must be used ONLY when normal operation from the
		ground box is unavailable - use in emergencies ONLY.

For machines fitted with

1. 2. 3. For machines fitted with For machines fitted with

- Familiarization

3.2.2 - Display Panel (LED'S 1 - 10)

Indicators / Cluster



Marking	Description
LED 1	Overriding system : • Stays illuminated with Overriding system switch (245) in use.
LED 2	Fault :Rapid flashing if a fault is active (current defect)Flashing if the service counter is at zero
LED 3	Padius limitation : • Not used
LED 4	Overload (For CE and AS standards only) Flashing : Faulty weighing system Illuminated in case of overload
LED 5	Combustion engine pre-heating : • Illuminated while engine is pre-heating • Off if engine started and if post-heating
LED 6	 Engine warning : Flashing : 5 flashes when ignition is switched on if service counter is less than 20 hours Constantly on : If the service counter is at zero
LED 7	 Engine shutdown : Lighted in case of major engine fault (e.g. engine overheating, oil pressure, alternator fault, etc.) Lighted in case of faults managed by the engine ECU
LED 8 ¹	DPF regeneration inhibited (DPF : Diesel Particulate Filter)
LED 9 ²	DPF regeneration required : • Permanently lighted if the particle filter requires regeneration with a high clogging level (DPF : Diesel Particulate Filter)
LED 10 ³	DPF regeneration in progress, high temperature in the exhaust system (HEST) (HEST : High Exhaust System Temperature)

1. 2. 3. If engine quipped with Particulate Filter Regeneration If engine quipped with Particulate Filter Regeneration If engine quipped with Particulate Filter Regeneration

B- Familiarization

Symbol	Description		
۶	Illuminated when service counter is displayed		
	 Illuminated when engine is not running or when hour meter is displayed Flashing engine in operation 	>	Б
	Low fuel level		C
H	Illuminated when engine is not running, or if the engine is running and there is an alternator fault		
888:888	 Display of service counter for 3 s when the machine is switched on, then display of the hour meter for 3 s. Then 1. Display of one or more faults, if present, with scrolling of faults every 2 s 2. Display of service counter if it is at zero 3. Display of hour meter 		D
	Indicates the engine speed		
≈≝∞	 Indicates engine temperature, if available on the engine All the bars flash if engine overheating 		1

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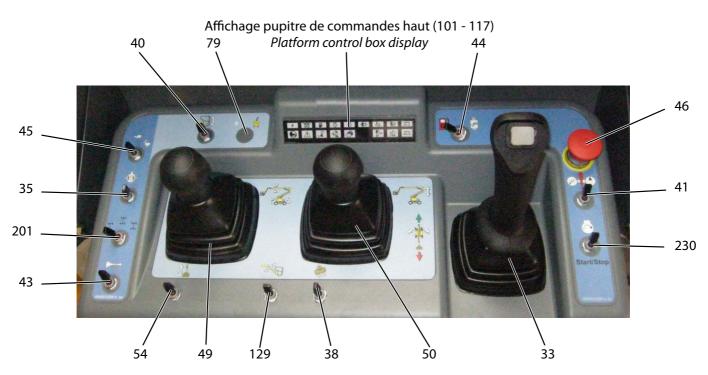
Haulotte >>>

B- Familiarization

3.3 - PLATFORM CONTROL BOX

3.3.1 - Layout

General view



Controls and indicators

Marking	Description	Function
	Drive joystick	Move forward : Forward drive
	Drive joystick	Move backwards : Reverse drive
33		Press right side of button : Steer right - According to selected
00	Steering rocker switch	mode (201)
	Oteening rooker switch	Press left side of button : Steer left - According to selected
		mode (201)
		Toggle left and hold(Activated) : Maximum drive torque (on difficult or
35	Differential lock selector	sloping ground)
		Release (deactivated) : Standard torque
38	Platform rotation switch	Move to the right : Counter clockwise (CCW) rotation
		Move to the left : Clockwise (CW) rotation
40	Platform leveling switch	Move upwards : Raise platform
		Move downwards : Lower platform
41	Auxiliary power switch	Toggle and hold : Back-up unit activated
	/ dxillary power owner	Release : Back-up unit deactivated
43	Horn button	Push the horn selector to the right to sound the horn
40		The horn stops when the selector switch is released
		Push switch to the right for LPG (liquid propane gas supply)
44	Fuel selector ¹	Push switch to the left for gasoline (Liquid propane gas) or diesel fuel
		supply

D-Familiarization

Marking	Description	Function	
		High-speed drivie	
45	Drive speed selector	Medium speed drive	
		Low-speed drive	
46	E stan huttan	Pulled out : Platform control box energized	-
40	E-stop button	Pressed in : De-energizes control system (Engine stopped)	_
	Turntoble rotation invatials	Move to the right : Counter clockwise (CCW) rotation	_
49	Turntable rotation joystick	Move to the left : Clockwise (CW) rotation	
49	Doorn lift invetick	Move forward : Raise boom	- H
	Boom lift joystick Move backwards : Lower bc	Move backwards : Lower boom	
50	Arm lift invotiok	Move forward : Arm raises	_
50	Arm lift joystick	Move backwards : Arm lowers	_
54	Boom telescoping switch	Move upwards : Boom retraction	
54	Boom telescoping switch	Move downwards : Boom extension	_
79	Generator selector ²	Move to the left : Generator deactivated	
79	Generator selector-	Move to the right : Generator activated	
129	lib lifting (lowering owitch)	Hold upwards : Lifting	_
123	Jib lifting/lowering switch ³	Hold downwards : Lowering	_
		Synchronised axle : 4 wheel steering mode	
201	Steering mode selector ⁴	2 front steering wheels	
		Crab mode	
230	Engine start-up / stop selector	Start or stop the engine (depending on the machine's operating	
200		status) by moving the toggle switch	

For machines fitted with For machines fitted with 1. 2. 3.

For machines fitted with

4. For machines fitted with

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Haulotte >>

B - Familiarization

3.3.2 - Display Panel (LED'S 101 - 117)

LED 101 LED 102 LED 103 LED 104 LED 105 LED 106 LED 107 LED 108 LED 109

Marking	Symbol	Function	Marking	Symbol	Function
LED 101	4	Power ON	LED 110		Foot pedal switch
LED 102	00	Combustion engine pre-heating	LED 111		Fault
LED 103		Low fuel level	LED 112		Tilt
LED 104		Engine warning	LED 113		Not used
LED 105		Engine shutdown	LED 114		Overload
LED 106	- <u>;;</u> ;)	regeneration required(Not used)	LED 115	1 80°	Turret at 180°(Not used)
LED 107	<u></u> ,	Regeneration in progress(Not used)	LED 116		Platform leveling
LED 108		DPF disable	LED 117 ¹	450 kg 1000 lbs	Not used
LED 109 ²	230 kg 500 lbs	Not used			

2. If machine equipped with dual load

- Familiarization

Symbol	Description
4	 Machine switched on : Rapid flashing : Machine is ON, but platform control panel is not active but the ground control panel is ON. Also flashes with either E-stop pressed in Illuminated : Machine is turned on and platform control panel is active.
	Foot pedal switch : Illuminated when foot pedal activated
	Faults : Rapid flashing : If a fault is active (current fault)
	Overload (If machine equipped with weighing system) : • Rapid flashing : Faulty weighing / overload system • Illuminated when overloaded
	Tilt sensor (if fitted) : Permanently on in case of tilting, machine folded or unfolded
	Platform levelling +/- 10°: • Illuminated if the angle of the platform reaches +/- 10° in relation to the horizontal and movement control
	Low fuel level
<u> </u>	Combustion engine pre-heating : • Illuminated while engine is pre-heating • Off if engine started and if post-heating
	Engine warning : • Lighted in case of minor engine fault (e;g. water in the diesel, clogged air filter, etc.) • Lighted or flashing in case of fault managed by the engine ECU
	Engine shutdown : Lighted in case of major engine fault (e.g. engine overheating, oil pressure, alternator fault, etc.) Lighted in case of faults managed by the engine ECU
- <u>8</u> ,-))	DPF regeneration required : • Permanently lighted if the particle filter requires regeneration with a high clogging level ¹
₽.ĵ	DPF regeneration in progress, high temperature in the exhaust system (HEST) : 2
-35.3	DPF regeneration inhibited ³

If engine quipped with Particulate Filter Regeneration
 If engine quipped with Particulate Filter Regeneration

B- Familiarization

Filter status	Level of clogging	<u>-‱</u> -))		₽. ()	[]	(])
DPF cannot be recovered	> 250%	ON				ON
Manual regeneration required (high level)	250% - 180%	ON				OFF
Automatic or manual regeneration required (medium level -> regeneration deactivation must not be engaged	180% - 130%	ON			OFF	OFF
Automatic regeneration possible (low level)	130% - 90%	OFF			OFF	OFF
Passive regeneration	< 90%	OFF			OFF	OFF
regeneration inhibited			ON			
Active regeneration (automatic or forced)				ON		

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B- Familiarization

4 - Performance Specifications

4.1 - TECHNICAL CHARACTERISTICS

Use the table to select the right Haulotte machine for the job.

CE and AS standards

Machine	HA16F	₹ŢJ	HA16R	HA16RTJ O		
Characteristics - Dimensions	SI	Imp.	SI	Imp.		
Maximum working height	16 m	52 ft 6 in	16 m	52 ft 6 in		
Maximum platform height	14 m	45 ft 11 in	14 m	45 ft 11 in		
Maximum horizontal reach	8,30 m	27 ft 3 in	8,30 m	27 ft 3 in		
Maximum outreach above the ground	7,80 m	25 ft 7 in	7,80 m	25 ft 7 in		
Maximum platform height before driving speed restriction	5,20 m	17 ft 5 in	5,20 m	17 ft 5 in		
Maximum boom articulation point height	7,60 m	24 ft 11 in	7,60 m	24 ft 11 in		
Turret rotation		355	; °			
Platform rotation		165° (+ 75	5° / - 90°)			
Jib working range		140° (+60	0°/ -80°)			
Boom rotation angle		75	0			
Turntable rotation		355	5°			
Total weight 2 WS	6200 kg	13,668 lbs	6600 kg	14,553 lbs		
Maximum platform capacity	230 kg	507 lb	230 kg	507 lb		
Maximum number of occupants allowed		2				
Maximum wind speed allowed	60 km/h	37 mph	60 km/h	37 mph		
Manual force - CE - AS		400 N -	90 lbf			
Gradeability - Forwards drive - 4WD		40°	%			
Gradeability - Reverse drive - 4WD		459	%			
Sideslope		259	%			
Maximum rated slope allowed - CE - AS		5°				
Maximum load on wheel	3090 daN	6,812 lbs	3265 daN	7,340 lbs		
Maximum ground pressure of wheel on paved ground	11,44 daN/cm ²	2,38 lb/ft ²	13,2 daN/cm ²	2,70 lb/ft ²		
Drive speed (2WS) :						
• Low	• 0,7 km/h	• 0.4 mph	• 0,5 km/h	• 0.3 mph		
Medium	• 1,4 km/h	• 0.9 mph	• 1,4 km/h	• 0.9 mph		
• High	• 2,8 km/h	• 1.7 mph	• 2,8 km/h	• 1.7 mph		
• Elevated	• 5,6 km/h	• 3.5 mph	• 5,6 km/h	• 3.5 mph		
Maximum freewheel speed during towed operation	5,6 km/h	3.5 mph	5,6 km/h	3.5 mph		
Engine			00 5 1 14 05 54			
Diesel engine	Kubot		26,5 kW - 35.54	np		
CO emission		1,14 g				
HC + NO emission		5,065 g				
Particles emission	0000	0,311 g				
Total weight 2 WS	6200 kg	13,668 lbs	6600 kg	14,553 lbs		
Specifications - Performance						
Operating temperature	- 15° C/ + 35° C (- 59° F / + 95° F) - 30° C / + 45° C (-22° F / + 113° F)					
Storage temperature	- 30)° C / + 45° C (-	·22° F / + 113° F)			
Energy storage		10.1/100	Ab 000 A			
Type of battery		12 V 100				
Battery amperage		830				
Battery voltage		12				
Battery capacity	701	100				
Hydraulic tank capacity	76 L	21 gal US	76 L	21 gal US		
Fuel tank capacity	62 L	16 gal US	62 L	16 gal US		

CE and AS standards

Machine	HA16F	RTJ PRO
Characteristics - Dimensions	SI	Imp.
Maximum working height	16 m	52 ft 6 in
Maximum platform height	14 m	45 ft 11 in
Maximum horizontal reach	8,30 m	27 ft 3 in
Maximum outreach above the ground	7,80 m	25 ft 7 in
Maximum platform height before driving speed restriction	5,20 m	17 ft 5 in
Maximum boom articulation point height	7,60 m	24 ft 11 in
Turret rotation		ontinuous
Platform rotation		75° / - 90°)
Jib working range		60°/ -80°)
Boom rotation angle		75°
Turntable rotation		ontinuous
Total weight 4 WS	6650 kg	14,663 lbs
Maximum platform capacity	230 kg	507 lb
Maximum number of occupants allowed	•	2
Maximum wind speed allowed	60 km/h	- 37 mph
Manual force - CE - AS		- 90 lbf
Gradeability - Forwards drive - 4WD		0%
Gradeability - Reverse drive - 4WD		5%
Sideslope		5%
Maximum rated slope allowed - CE - AS		5°
Maximum load on wheel	3265 daN	7,340 lbs
Aaximum ground pressure of wheel on paved ground	13,2 daN/cm ²	2,70 lb/ft ²
Drive speed (4WS) :	10,2 441,011	2,7010/10
Low	• 0,5 km/h	• 0.3 mph
Medium	• 1,4 km/h	• 0.9 mph
High	• 2,8 km/h	• 1.7 mph
Elevated	• 5,6 km/h	• 3.5 mph
Drive speed (2WS) :		
Low	• 0,5 km/h	• 0.3 mph
Medium	• 1,4 km/h	• 0.9 mph
High	• 2,8 km/h	• 1.7 mph
Elevated	• 5,6 km/h	• 3.5 mph
Maximum freewheel speed during towed operation	5,6 km/h	3.5 mph
Engine		
Diesel engine		- 26,5 kW - 35.54 hp
CO emission		g/kWh
HC + NO emission		i g/kWh
Particles emission		g/kWh
Total weight 4 WS	6650 kg	14,643 lbs
Engine - Petrol / gas power system		
Diesel engine		L - E03- 38 kW - 51 hp
CO emission		g/kWh
HC + NO emission	-	g/kWh
Total weight 4 WS	6650 kg	14,643 lbs
Specifications - Performance		
Dperating temperature		(-59° F / + 95° F)
Storage temperature	- 30° C / + 45° C	(-22° F / + 113° F)
Energy storage		
Type of battery		0 Ah 800A
Battery amperage	83	30 A
Battery voltage		2 V

Machine	HA16RT	J PRO
Battery capacity	100	Ah
Hydraulic tank capacity	76 L	21 gal US
Fuel tank capacity	62L	16 gal US

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ANSI and CSA standards

Machine	HA46R	TJ O	HA46RT	J PRO
Characteristics - Dimensions	SI		SI	
	16 m	Imp. 52 ft 6 in	16 m	Imp. 52 ft 6 in
Maximum working height	14 m	45 ft 11 in	14 m	45 ft 11 in
Maximum platform height Maximum horizontal reach		27 ft 3 in		
	8,30 m		8,30 m	27 ft 3 in
Maximum outreach above the ground	7,80 m	25 ft 7 in	7,80 m	25 ft 7 in
Maximum platform height before driving speed restriction	5,20 m	17 ft 5 in	5,20 m	17 ft 5 in
Maximum boom articulation point height	7,60 m	24 ft 11 in	7,60 m	24 ft 11 in
Turret rotation	355		360° Cont	inuous
Jib working range			50°/ -80°)	
Basket rotation angle		•	°Left 90°	
Boom rotation angle			5°	
Turntable rotation	355		360° Cont	inuous
Total weight 2 WS	6600 kg	14,553 lbs	0050	
Total weight 4 WS			6650 kg	14,663 lbs
Maximum platform capacity	230 kg	507 lb	230 kg	507 lb
Maximum number of occupants allowed			2	
Maximum wind speed allowed	60 km/h	37 mph	60 km/h	37 mph
Manual force - ANSI - CSA			- 150 lbf	
Gradeability - Forwards drive - 4WD			0%	
Gradeability - Reverse drive - 4WD			5%	
Sideslope			5%	
Maximum rated slope allowed - ANSI - CSA		()°	
Engine				
Diesel engine	Kubo	ta V1505 E2B	- 26,5 kW - 35.54	hp
CO emission		1,14	g/kWh	
HC + NO emission		5,065	g/kWh	
Particles emission		0,311	g/kWh	
Engine - Petrol / gas power system				
Diesel engine	Kubota	WG 1605 - G	L - E03- 38 kW - 5	1 hp
CO emission		20,6	g/kWh	
HC + NO emission		0,8 g	g∕kWh	
Total weight 2 WS	6200 kg	13,668 lbs	6600 kg	14,553 lbs
Maximum load on wheel	3300 daN	7,418 lbs	3265 daN	7,340 lbs
Maximum ground pressure of wheel on paved ground	13,17 daN/cm ²	2,75 lb/ft ²	13,17 daN/cm ²	2,75 lb/ft ²
Drive speed (4WS) :				
• Low	• 0,5 km/h	• 0,3 mph	• 0,5 km/h	• 0.3 mph
• Medium	• 1,4 km/h	• 0.9 mph	• 1,4 km/h	• 0.9 mph
• High	• 2,8 km/h	• 1.7 mph	• 2,8 km/h	• 1.7 mph
Elevated	• 5,6 km/h	• 3.5 mph	• 5,6 km/h	• 3.5 mph
Drive speed (2WS) :				
• Low	• 0,5 km/h	• 0.3 mph	• 0,5 km/h	• 0.3 mph
Medium	• 1,4 km/h	• 0.9 mph	• 1,4 km/h	• 0.9 mph
High Eleveted	• 2,8 km/h	• 1.7 mph	• 2,8 km/h	• 1.7 mph
Elevated	• 5,6 km/h	• 3.5 mph	• 5,6 km/h	• 3.5 mph
Maximum freewheel speed during towed operation	5,6 km/h	3.5 mph	5,6 km/h	3.5 mph
Specifications - Performance				
Operating temperature			(-59° F / + 95° F)	
Storage temperature	- 3	0° C / + 45° C	(-22° F / + 113° F)	
Energy storage				
Type of battery) Ah 800A	
Battery amperage			0 A	
Battery voltage		12	2 V	

Machine	HA46R	TJ O	HA46RTJ PRO		
Battery capacity		100 A	h		
Hydraulic tank capacity	76 L	21 gal US	76 L	21 gal US	
Fuel tank capacity	62 L	16 gal US	62 L	16 gal US	
Propane bottles	30lb DOT LP gas cylinder				

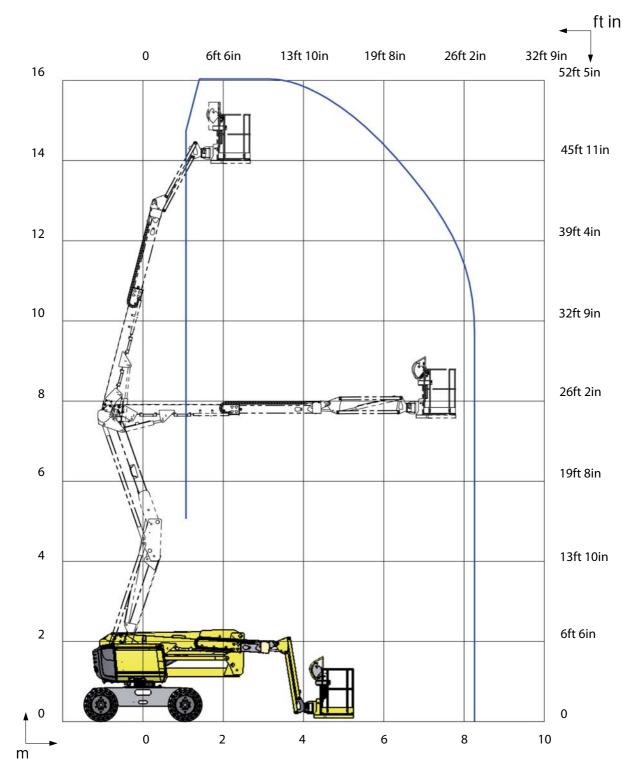
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- Familiarization

4.2 - WORKING AREA / RANGE OF MOTION

HA16RTJ - HA16RTJ O - HA16RTJ PRO -HA46RTJ O - HA46RTJ PRO



HA16RTJ - HA16RTJO - HA16RTJ PRO - HA46RTJO - HA46RTJ

Haulotte



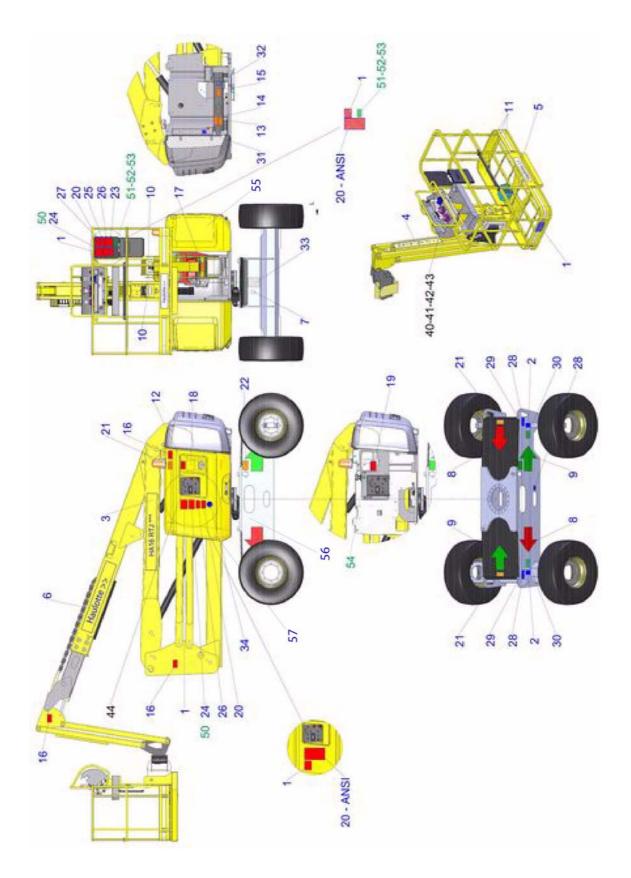
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5 - Decals and markings locations



B- Familiarization

CE and AS standards

Marking	Color	Description	Quantity	HA16RTJ	HA16RTJO	HA16RTJ PRO	
1	Red	Height of the floor and load - Single load machine	2		4000101950		
1	Red	Height of the floor and load - Single load machine - Strong wind option	2		4000138310		s R
2	Blue	Maximum Pressure per Tire - Floor Loading	4	4000201400	4000243440	4000243440	
3	Other	Commercial name - Horizontal	1	4000138100	4000101940	4000138120	
3	Other	Commercial name - Horizontal - Dark machines	1	4000138220	4000138200	4000138240	
4	Other	Commercial name - Vertical	1	4000138090	4000101930	4000138110	
4	Other	Commercial name - Vertical - Dark machines	1	4000138210	4000138190	4000138230	U
5	Other	Small format HAULOTTE® logo	2		307P217080		
5	Other	Small format HAULOTTE® logo - White and red	2		307P220350		
5	Other	Small format HAULOTTE® logo - White and black	2		307P220360		
6	Other	Large format HAULOTTE® logo	1		307P217780		
6	Other	Large format HAULOTTE® logo - White and red	1		307P223040		
6	Other	Large format HAULOTTE® logo - White and black	1		307P223060		
7	Other	Noise emission level	1		3078148700		
8	Other	Control of movements - GREEN directional arrow	3		3078143930		
9	Other	Control of movements - RED directional arrow	3		3078143940		
10	Other	Harness anchorage point	2		307P216290		
11	Other	Material risk - Yellow and black adhesive tape	1		24211808660		
12	Red	Explosion hazard	1		4000027370		
13	Orange	Hand crushing hazard - Fan	1		4000027430		
14	Orange	Hand crushing hazard - Battery	1		4000027440		
15 16	Orange Red	Hand crushing hazard - Heat burns Risk of crushing	1 4		4000027450 4000024800		
17	Orange	Hand crushing hazard - Risk of crushed hands	2		4000024800		C
18	Blue	Information - Explanation - LOW SULFUR	1		307P232480		U
19	Red	Electrocution Hazard - Water projection	1		4000025130		
20	Red	Operation instructions	2		4000025140		
21	Orange	Do not place foot	2		4000027090		
22	Red	Risk of crushing - Spindle	1		4000027080		
23	Red	Risk of crushing - Driving direction	1		4000024690		
24	Red	Danger of electrocution	2		4000025070		
25	Red	Risk of crushing - Closing drop rail	1		4000025080		
26	Red	Risk of crushing - Platform	2		4000027460		
27	Red	Danger of electrocution - Ground for welding	1		4000027100		
28	Blue	Lifting lug - Traction	6		4000027310		
29	Blue	Lifting lug - Elevation	4		4000027330		
31	Blue	Information Battery	1		4000071970		
32	Blue	Information - + Battery	1		4000027100		
33	Other	Identification plates	1		307P218070		



34	Other	Information - Made in Europe	1	4000137690	
40	Other	Platform control box - Indicator light	1	4000015790	
41	Other	Platform control box - Right-hand side	1	4000033890	
42	Other	Platform control box - Center : Single load machine	1	4000033790	
43	Other	Platform control box - Left side	1	4000033880	
44	Other	Ground control box	1	4000034200	
50	Other	Option - Length - For AS only	2	307P226440	
51	Blue	Option - Switch ON / OFF	1	4000027360	
52	Blue	Option - Notice 240 V	1	4000027120	
53	Blue	Option - Notice 110 V	1	4000027590	
54	Blue	Option - Biodegradable oil	1	3078148890	

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B- Familiarization

ANSI and CSA standards

Marking	Color	Description	Quantity	HA46RTJ	HA46RTJO	HA46RTJ PRO
1	Red	Height of the floor and load - Single load machine	3	In english : 400 In french : 4000 In spanish : 400	0101100	
2	Blue	Maximum Pressure per Tire - Floor Loading	4	4000201400	4000243450	4000243450
3	Other	Commercial name - Horizontal	1	4000138160	4000138140	4000138180
3	Other	Commercial name - Horizontal - Dark machines	1	4000138280	4000138260	4000138300
4	Other	Commercial name - Vertical	1	4000138150	4000138130	4000138170
4	Other	Commercial name - Vertical - Dark machines	1	4000138270	4000138250	4000138290
5	Other	Small format HAULOTTE® logo	2		307P217080	
5	Other	Small format HAULOTTE® logo - White and red	2		307P220350	
5	Other	Small format HAULOTTE® logo - White and black	2		307P220360	
6	Other	Large format HAULOTTE® logo	1		307P217780	
6	Other	Large format HAULOTTE® logo - White and red	1		307P223040	
6	Other	Large format HAULOTTE® logo - White and black	1		307P223060	
7	Other	Noise emission level	1		3078148700	
8	Other	Control of movements - GREEN directional arrow	3		3078143930	
9	Other	Control of movements - RED directional arrow	3		3078143940	
10	Other	Harness anchorage point	2		307P216290	
11	Other	Material risk - Yellow and black adhesive tape	1		24211808660	
12	Red	Explosion hazard	1	In english : 400 In french : 4000 In spanish : 400	0068130 00086560	
13	Orange	Hand crushing hazard - Fan	1	In english : 400 In french : 4000 In spanish : 400	0068100 00086530	
14	Orange	Hand crushing hazard - Battery	1	In english : 400 In french : 4000 In spanish : 400	0068120 00086550	
15	Orange	Hand crushing hazard - Heat burns	1	In english : 400 In french : 4000 In spanish : 400	0068110 00086540	
16	Red	Risk of crushing	4	In english : 400 In french : 4000 In spanish : 400	0067680 00086580	
17	Orange	Hand crushing hazard - Risk of crushed hands	2	In english : 400 In french : 4000 In spanish : 400	0067710 00086490	
18	Blue	Information - Explanation - LOW SULFUR	1	In english : 400 In french : 4000 In spanish : 400	0101100 00101110	
19	Red	Electrocution Hazard - Water projection	1	In english : 400 In french : 4000 In spanish : 400	0068160 00086590	
20	Red	Operation instructions	2	In english : 400 In french : 400 In spanish : 400	068880	

B- Familiarization

21	Orange	Wound foot - Do not place foot	2	In english : 4000024840 In french : 4000068180 In spanish : 4000086610
22	Red	Risk of crushing - Spindle	1	In english : 4000024830 In french : 4000068080 In spanish : 4000086510
28	Blue	Lifting lug - Traction	6	4000027310
29	Blue	Lifting lug - Elevation	4	4000027330
30	Blue	Danger - Foam filled or solid tires (tyres) only	4	In english : 4000130940 In french : 4000131480 In spanish : 4000131500
31	Blue	Information Battery	1	4000071970
32	Blue	Information - + Battery	1	4000027100
33	Other	Identification plates	1	In english : 307P218170 In french : 307P218170 + 4000068480 + 4000025540 In spanish : 307P218170 + 4000088490
40	Other	Platform control box - Indicator light	1	4000015790
41	Other	Platform control box - Right-hand side	1	4000033890
42	Other	Platform control box - Center : Single load machine	1	4000033790
43	Other	Platform control box - Left side	1	4000033880
44	Other	Ground control box	1	400003420
51	Blue	Option - Switch ON / OFF	1	4000027360
53	Blue	Option - Notice 110 V	1	4000027590
54	Blue	Option - Biodegradable oil	1	3078148890
55	Blue	Option - Gasoline fuel only	1	4000325700
56	Blue	Option - LPG commercial horizontal	1	4000325710
57	Blue	Option - LPG commercial vertical	1	4000325720

Haulotte **S**

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- Pre-operation inspection

1 - Recommendations

The owner, the site manager, the supervisor and the operator are all responsible to ensure the machine is fit for the work it is to perform; i.e. that the machine is suitable to carry out the work in complete safety and in compliance with this Operator's Manual. All managers who are responsible for persons operating the machine must be familiar with the local regulations currently applicable in the country of use and ensure that they are adhered to.

Before using the machine, read the previous chapters in this manual. Ensure that you have understood the following points :

- Safety precautions.
- Operator's responsibilities.
- Conditions and the operating principles of the machine.

2 - Working area assessment

To ensure safety during operation, the following should be considered :

- Segregate other site traffic (delivery vehicles, dumpers, etc) from the work area.
- Check the work area for localised features, e.g. manholes, service ducts, potholes, etc.
- Check ground covers (temporary and permanent) are strong enough to withstand the applied pressure
- Check ground covers are secured and monitor them. Take similar action for permanent covers.
- Establish the load bearing capacity (distributed load and point loading, e.g. outriggers) when working inside a building or on a structure.
- Provide supervision to ensure safe systems of work are appropriate and being used.
- Check for overhead crushing and contact hazards.
- Check weather conditions have not altered ground conditions (e.g. heavy or prolonged rain).
- Establish limits for safe operation (e.g. maximum wind speed). Remember conditions can change internally (e.g. if roller doors are opened).
- Comply with permit to work systems where sites have them (e.g. chemical plants).
- Provide a rescue plan for all risks, including falls and crush hazards. Ensure personnel understand and are appropriately trained in the rescuing procedures. Site based personnel trained in operation of functions and in the emergency lowering systems from the ground control box should be present.
- Assess other alternative work methods or equipment before operating near a steep slope. If the
 machine must be placed near an edge or steep slope, ensure barriers are available to support the
 weight of the machine. Take into consideration the machine's stopping distance. If this is not
 possible, evaluate and establish the placement of machine and sequence of operations so that the
 aerial work platform can operate in a safe manner (e.g. machine is in line with the edge rather than
 towards the edge).

Extra care must be taken if aerial work platforms are used to manoeuvre up through several levels of steelwork. There is a risk of the operator being trapped should the boom or basket strike the steelwork.

This risk increases with the number of steelwork levels and if material is piled up on lower level reducing the spacing between levels.

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3 - Inspection and Functional test

3.1 - DAILY INSPECTION

Each day before the beginning of a new work session and with each change of operator, the machine must be subjected to a visual inspection and a complete functional test.



• Never use a defective or a malfunctioning aerial work platform.

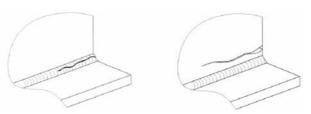
- If any item on the check list is marked "No" during the inspection; machine must be tagged and placed out of service.
- Do not operate the machine until all identified items are corrected and it has been declared safe for operation.

In case of loose fasteners, refer to torque table value in maintenance book.

In case of leaks, replace the damaged part before use.

In case of structural part deformation, cracks, broken weld, paint chips, replace the part before use.

Sample of broken welds



Inspection Forms are provided to assist your inspection process.

We recommend these forms to be completed daily and stored to assist with your maintenance schedule.

Each action is depicted in the daily inspection sheet using the following symbols.

	Visual inspection without disassembly	1	Lubrication-Grease	Functional adjustments
<u>S</u>	Drain		Test and validate	Tighten
./	Check levels	₽»Z.,	Systematic replacement	
VI.	Visual inspection with small disassembly or movement needed to reach the part. Replacement is necessary.	(š)	Proof tests. Need HAULOTTE Ser where machines are not subject to	

C - Pre-operation inspection

Haulotte >>>	Dail	y ins	pecti	on	
Visual inspection without disassembly	,			Check level	
	W _		Тс	check by test	:
		Yes	No	Corrected	Not applicabl
Manuals and displays. Clean or replace if necessary.	I		1		
Presence, cleanliness and visibility of the dataplate					
Presence, cleanliness and legibility of operator's and maintenance manuals	2011				
Presence and cleanliness of load chart of the machine					
Control box (Ground and Platform)			1	1	1
Presence and cleanliness of the control box					
No visible damage					
All decals at the control boxes are clean and legible					
Operation of start / stop device					
Operation of E-stop button device					
Operation of enable switch					
Operation of horn from platform control box					
Operation of movement from platform control box					
Test warning alarm lights and buzzer	_۳				
Overriding indicators turn off after 1 sec					
Overriding switch at ground control box is sealed					
No abnormal noise and jerk on movement from platform control box					
Joysticks and movement switches return to neutral					
Work Platform. Floor, guardrails, access and extensions					
No cracks, broken weld, paint chips					
No deterioration and visible damage					
Harness anchor points are not cracked or damaged, with the decal attached and legible					
No screws or missing / loose parts					
Entry bar/gate closes automatically and is not prevented from closing.					
Folding guard-rail (if fitted) is fixed securely in position					
Lift assembly (jib, boom, mast, arm, turret)					



C - Pre-operation inspection

No cracks, broken weld, paint chips				
No deterioration and visible damage				
No screws or missing / loose parts				
No foreign body in joints or slides				
Presence of securely fitted maintenance devices (safety prop)	ate			
Canopy opens and locks properly	W _			
Frame, axle, steering system, stabilizers arms			1	1
No cracks, broken weld, paint chips				
No deterioration and visible damage				
No screws or missing / loose parts				
No foreign body in joints or slides				
State of tires/tyres (wear, cutting, damage)				
Wheel reducer is undamaged and operates smoothly				
Canopy opens and locks properly	¥_			
Rotation system : orientation turret, basket and jib				
No cracks, broken weld, paint chips				
No deterioration and visible damage				
No screws or missing / loose parts				
No foreign body in joints or slides				
Exterior gear wheel greasing				
Pin, pin stop, bearing	II	I	1	
Presence of the turret pin and its locking device				
No bent, cracked or broken pins, pin stops, bushes or bearings				
Pulleys, chains and wire rope	II	I		1
No cracked or broken chains, links and fittings				
Pulleys and clamps are not worn, rusted or damaged				
Cylinder and hydraulic component : pumps, filters, manifold	II	I		1
No leaks on the pump, tank or fittings				
No deformation, visible damage, broken weld or leaks on hydraulic cylinder				
No screws or missing / loose parts	NUUN			
Presence and operation of hydraulic filter (no clogged)				
Hydraulic oil level	. /			
Energy storage and motorisation: tanks, batteries and engine			1	1

C - Pre-operation inspection

Engine oil level (add in stowed position)						
Fuel level (add in stowed position)	1					
No screws or missing / loose parts						
Presence and good condition of hydraulic hose						P
Presence and good condition of engine components						
Presence and good condition of the batteries: terminations and clamps, fluid level						
Electric cables				·		
No torn or split wire sheaths						
No evidence of chemical damage or corrosion on all cables	() ///////					
No oxidation or corrosion on terminals						
Sensors and safety device				·		
Stabilizers operate correctly and lock securely in position						
Slope limiting device operate properly						
Axle locking device operate properly	W _					
Pothole safety device operate properly (if equipped)						
Test of load sensing system (visual warning at control box)						
Serial number :		Model :				
Hours of operation :						
HAULOTTE Services® contract reference :		Signature	e :			
Intervention record number :						L
Date : Name :				 		

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4 - Safety functional checks

To protect the user and the machine, safety systems prevent the movement of the machine beyond its operating limits. These safety systems when activated immobilize the machine and prevent further movement.

The operator must be familiar with this technology and understand that is not a malfunction but an indication that the machine has reached an operation limit.

Aerial Work platforms are equipped with two control boxes which allow operators to safely use the machine. An auxiliary device (overriding system) is available on ground control box when primary power source fails. Each control box is equipped with an E-Stop button, which cuts all movements when pushed in.

The following checks describe the operation of the machine and the specific controls required.

For the location and description of these controls : refer to section B 3.2 and D 2 Platform panel and B 3.3 and D 3 Ground panel.

4.1 - E-STOP BUTTON CHECK

Ground control box E-stop button

Step	Action
1	Pull both E-Stop buttons (15) at ground box and (46) at platform box.
2	Set the ON/OFF key switch (18) at ground box to the ON position.
3	Turn the selector switch (229) knob to the right to energize the ground control box. LED's (1 - 10) on the display will light up.
4	Start the engine by moving the enable/auxiliary power switch (228) upwards.
5	Push the E-stop button (15).
6	Check that the engine stops running.
7	No movements are functional.

Platform control box E-stop button

Step	Action
1	Pull out the E-Stop button (15) at ground box.
2	Set the ON/OFF key switch (18) at ground box to the ON position.
3	Turn the selector switch knob (229) at ground box to the left to energize platform box.
4	Pull out the E-Stop button (46) at platform panel.
5	Start the engine from platform using Start/Stop switch (230).
6	Push in E-Stop button (46) at platform.
7	Check that the engine stops running.
8	No movements are functional.

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- Pre-operation inspection

4.2 - ACTIVATION OF CONTROLS

The enable switch must be active to allow all movements.

The "Enable Switch" system depends on the machine configuration and will consist of one of the following :

- Joystick trigger at platform box (if fitted).
- Foot pedal switch in the basket.
- Enable switch at ground box.

4.3 - FAULT DETECTOR

The machine is equipped with an on-board fault detection system, which indicates the type of fault to the operator.

The fault is identified by a default code.

The default code is dispalyed at the ground control box.

According to the type of fault, the machine MAY switch into DOWNGRADEMODE and certain movements are prevented to maintain Operator's safety.

Do not use the machine until the fault has been corrected.

4.3.1 - Indicators/LED's test

From the ground control box

Step	Action
1	Pull both the E-Stop buttons (46) at platform box and (15) at ground box.
2	Set the ON/OFF key switch (18) to ON position.
3	Check that the LED's (1 - 10) light up on the display box.
4	Check that the LED's on the display are all turned off after 1 sec.

From the platform control box

Step	Action
1	Pull E-Stop button (15) at ground panel.
2	Turn the ON/OFF key switch (18) at ground box to ON position.
3	Turn the energizing selector switch (229) to the left to energize platform control box.
4	First push in the E-Stop button (46) at platform box, then pull out.
5	Check that the LED's (101 - 117) light up on the platform display panel.
6	Check that the LED's (101 - 117) on the display are all turned off after 1 sec.

4.3.2 - Buzzers test

From the ground control box

Step	Action
1	Pull both E-Stop buttons (15) at ground box and (46) at platform box.
2	Set the ON/OFF key switch (18) to ON position.
3	Buzzers at ground and platform will beep.

- Pre-operation inspection

4.4 - AUTOMATIC ENGINE CUT-OUT

The engine automatically cuts out in the following conditions :

- The alternator is not functioning.
- Engine temperature is too high.
- Oil pressure is too low.
- E-Stop(s) are pushed in.
- The machine is switched off.

4.5 - OVERLOAD SENSING SYSTEM (IF FITTED)

If the platform load exceeds the maximum allowed load, no movement is possible from the 2 control boxes.

At ground and platform control boxes a buzzer sounds and an indicator light warns the operator

To return the machine to normal operation remove weight from the platform until the load is below the maximum allowed load.

Daily check that the LED's illuminate when the machine is switched on :

- Verify that the Overload system is active : Refer to Indicators (6) at ground display panel and (30) at platform display panel.
- Verify that the buzzers are functioning : Refer to Buzzers test

A periodic inspection of this device must be performed according to the recommendation in Maintenance Schedule.

4.6 - OSCILLATING AXLES (IF EQUIPPED)

To improve the driving capability on rough terrain, the front axle is equipped with an oscillating mechanism. When the extending structure is retracted and is in the stowed position, oscillating mechanism is unlocked to adapt itself to the features of ground operation. When the extending structure is out of the stowed position, a safety device locks the oscillating mechanism to reduce overturning hazard.

A visual inspection must be performed each day to ensure the absence of leaks from the oscillating cylinder and associated plumbing connections including the hydraulic hoses.

A periodic inspection of this device must be performed according to the recommendation in the maintenance schedule.

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- Pre-operation inspection

4.7 - SLOPE WARNING DEVICE

From each control boxes, a buzzer alerts the operator that the machine is not folded and is positioned on a slope exceeding the slope allowed.

N.B.-:-THE SLOPE SENSOR IS ONLY ACTIVE WHEN THE PLATFORM IS NOT IN THE STOWED POSITION.

When machine is on a slope greater than the rated slope, with extending structure out of the stowed position, DRIVE function is disabled(For CE, AS and CSA only).

All the lifting movements are cut. Only the lowering movements are authorized.

In this case, fully lower the platform and reposition the machine on level ground before raising the platform again.

To restore DRIVE function, perform the following steps before repositioning on level ground :

Machine on slope with the platform uphill

Step	Action
1 Retract the upper boom.	
2 Lower the bottom arm.	
3 Lower the upper boom	

Machine on slope with the platform downhill

Step	Action
1	Lower the upper boom.
2	Lower the top arm.
3	Retract the upper boom.

To check the tilt sensor at ground level

Step	Action
1	Open the right hand compartment cover (Component location diagrams) and locate the tilt sensor (C28).
2	Pull both E-Stop buttons; (15) at ground panel and (46) at platform box.
3	Set the ON/OFF key (18) switch to ON position.
4	Turn the selector switch (229) knob to the right to energize ground control box.
5	Start the engine by moving the enable/auxiliary power switch (228) upwards
6	Stow the extending structure by retracting the telescope boom using switch (9), boom raise/lower switch (10) and arm lifting switch (12).
7	Raise the boom to more than 10 degrees above horizontal using the raise/lower switch (10).
8	While manually tilting the sensor (C28), move it towards the front and hold.
9	Check that the audible beep sounds.

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- Pre-operation inspection

4.8 - TRAVEL SPEED LIMITATION

The machine has a selector of 3 driving speeds - low, medium and high.

All driving speeds are authorised when extending structure of the machine is in stowed position (transport configuration). Drive speed is proportional to the movement of the drive joystick (33). Adjust position of Jib to enhance field of vision during driving.

When the machine is elevated, drive speed is automatically reduced, regardless of the drive speed chosen.

Daily check that the speed is limited to less than 1 km/h (0.6 mph) when :

- The boom is raised by more than 10° above horizontal.
- The boom is telescoped/extended more than 400 mm (16 in.).
- The arm is raised by more than 2 m (6 ft 7 in) above horizontal.

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- Operation instructions

1 - Operation

1.1 - INTRODUCTION

Aerial Work platforms are equipped with two control boxes which allow operators to safely use the machine.

An auxiliary device is available at the ground control box to assist in the rescue of people in an emergency.

Each control box is equipped with an E-Stop button, which allows operators to stop all movements, if necessary.

Only trained and authorized personnel shall be permitted to operate this aerial work platform.

Prior to operation :

- Read, understand and obey all instructions and safety precautions in this manual and attached to the aerial work platform.
- Read, understand and obey all Federal, State and local codes and regulations.
- Become familiar with the proper use of all controls and emergency systems.

1.2 - OPERATION FROM THE GROUND CONTROL BOX

- Turning "ON" and "OFF" of the machine is performed with selector key switch (18).
- Activation of a desired control box is achieved by turning the control box energizing selector switch (229) to the desired position.
- The ground control box is energized and is active ONLY when :
 - The E-stop buttons on both ground and platform control boxes are not pressed in (Deactivated).
 - Machine is switched on by turning ON/OFF selector key switch (18) at the ground control box to (ON) position.
- An E-Stop button at each control box stops all movements when pressed in; including shutting off an engine (if equipped).

N.B.-:-DO NOT TURN OFF THE POWER SUPPLY OF THE MACHINE USING THE **E**-STOP BUTTON(**U**SE **ONLY** IN CASE OF EMERGENCY). TURN OFF THE POWER SUPPLY OF THE MACHINE USING THE CONTROL **ON/OFF** (18) FROM THE GROUND CONTROL BOX.

- An enable switch (228) is present that should be activated and maintained to authorize one or more movements. If enable switch (228) is kept engaged without selecting a function movement for more than 8 s; enable switch is automatically de-activated
- The release of control box enable switch while performing a movement stops all the movements. The function movement is progressively slowed down. If the enable switch is re-pressed, the function movement does not restart. The function movement can only selected when the corresponding function switch or joystick is returned to neutral position.
- All switches and joystick operating a movement, return automatically to neutral when released.
- At power up, all switches and joysticks must be in their neutral position.

- Operation instructions

- Enable switch / back-up unit selector switch (228)
 - With engine running, the selector switch functions as an "enable switch" only.
 - With engine stopped, the selector switch functions as the "enable switch" and allows the back-up unit (emergency pump) functioning.
- Overriding system : The ground control box is designed for maintenance and emergency rescue operations only. Refer to Section D 4.2To rescue operator from platform.
- The status of the switches is tested automatically when the machine is switched on. A switch will be active only after it has been detected to be in neutral position. The following switches are not controlled :
 - Accelerator: engine rpm
 - Beacon light (if fitted)
- A switch provides the start and stop of the engine.
- Engine speed (If fitted) : This switch increases the engine rpm to the maximum speed.
- A buzzer beeps in the following conditions :
 - When power is switched on.
 - Overload (if fitted).
 - When machine is on a slope greater than the rated slope.
 - Hydraulic oil overheating.
 - Movements option.
 - Driving option.
- Indicators / Cluster : All indicators (LEDs 1-10) are checked when the machine is powered on

For the US destined machines :

• The fuel selection (petrol or liquid propane gas) is done by turning the switch (44) to the desired position.

- Operation instructions

1.3 - OPERATION FROM THE PLATFORM CONTROL BOX

- The platform control box is energized only when :
 - The E-stop buttons on both ground and platform control boxes are not pressed in.
 - Machine is switched on by turning ON/OFF selector key switch (18) at the ground control box to ON position.
 - Platform control box is energized by turning the control box energizing selector switch (229) at the ground control box to the left.
 - Overriding system not activated.
- A faulty joystick is not taken into account to control a movement. If this fault disappears, the movement is authorised again.
- An E-Stop button at each control box stops all movements when pressed in; including shutting off an engine (if equipped).

N.B.-:-DO NOT TURN OFF THE POWER SUPPLY OF THE MACHINE USING THE **E**-STOP BUTTON(**U**SE **ONLY** IN CASE OF EMERGENCY). TURN OFF THE POWER SUPPLY OF THE MACHINE USING THE CONTROL ON/OFF (18) FROM THE GROUND CONTROL BOX.

- A foot pedal switch is present that should be activated and maintained to authorize one or more movements. If foot pedal switch is kept engaged without selecting a function movement for more than 8 s; foot pedal switch is automatically de-acticvated.
- The release of foot pedal switch while performing a movement, stops that function movement and all other movements are inactive. The stop of movements is progressive. If the "Enable switch" is pressed again quickly within 0,5 s the movement restarts. If the "Enable switch" is not pressed again quickly enough within + 0,5 s the movement will not restart. It could restart only when the selected function switch/joystick is released to neutral position.
- All switches and joystick operating a movement, return automatically to neutral when released.
- At power up, a switch in it's neutral position will be taken into account to authorize movement.

For the US destined machines :

- The fuel selection (petrol or liquid propane gas) is done by turning the switch (44) to the desired position.
- The status of the switches is tested automatically when the machine is switched on and checked at every starting. A switch will be activated only after it has been detected in neutral position.
- A buzzer beeps in the following conditions :
 - When power is switched on.
 - When platform is overloaded (if fitted).
 - When machine is on a slope greater than the rated slope.
- Emergency pump. (**Section D 4.1** In case of engine power failure)
- Indicators All indicators (LEDs 101 117) are checked when the machine is powered on

1.4 - OPERATION OF OVERRIDING SYSTEM FROM GROUND CONTROL BOX

Please refer to paragraph ____ D.4.2 To rescue operator from platform.

Haulotte Ъ

- Operation instructions

2 - Ground control box

2.1 - TO START AND STOP THE MACHINE

- Check that the E-stop buttons (15) at ground control box and (46) at platform control box are not pressed in.
- Turn ON / OFF key switch (18) to the right to turn ON. The LED display panel comes on.
- Turn the control box selector (229) to the right to select ground control box.
- Push the starter selector (228) upwards. The engine starts. The indicator goes out.
- Let the engine heat up.
- To shut-down the machine from the ground control box :
- Push the starter selector (228) upwards. The engine stops.
- Turn the key switch (18) to the OFF position.
- The machine is now switched off.

N.B.-:-THIS OPERATION TURNS THE MACHINE OFF AND IT IS REQUIRED TO PREVENT BATTERY DISCHARGE.

2.2 - TO START AND STOP THE MACHINE - PETROL / GAS POWER SYSTEM

- Open the gas bottle valve.
- At the ground control box, check that the E-stop button (15, 46) is not pressed.
- Turn the petrol/liquid propane gas selector (44) into LPG position
- Turn ON / OFF key switch (18) to the right to turn ON. The LED display panel comes on.
- Turn the control box selector (229) to the right to select ground control box.
- Push the starter selector (228) upwards. The engine starts. The indicator goes out.
- Let the engine heat up.

To shut-down the machine from the ground control box :

- Push the starter selector (228) upwards. The engine stops.
- Turn the key switch (18) to the OFF position.
- The machine is now switched off. .

N.B.-:-THIS OPERATION TURNS THE MACHINE OFF AND IT IS REQUIRED TO PREVENT BATTERY DISCHARGE.

Close the gas bottle valve



If the gas bottle is empty, the engine stops. Turn the petrol/liquid propane gas selector (44) into Gasoline position. Restart the engine.

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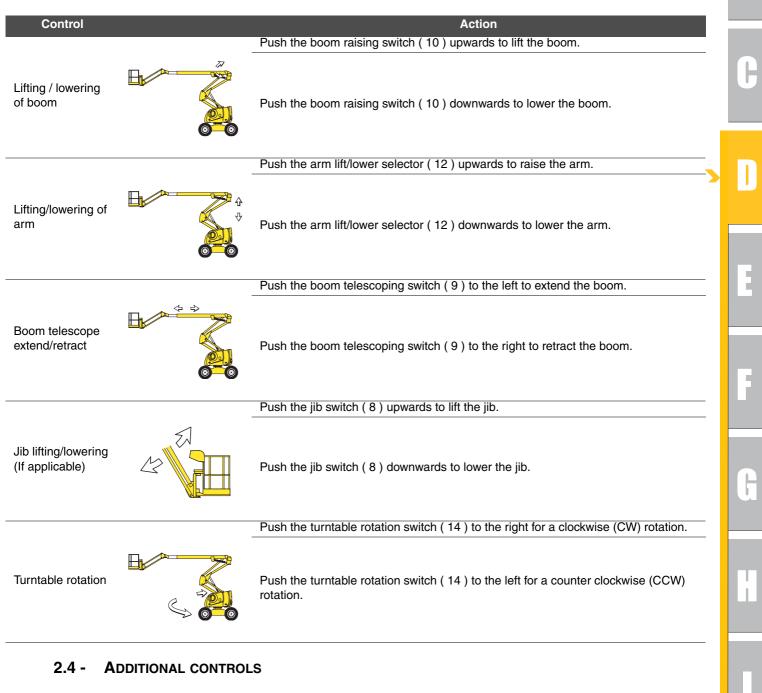
- Operation instructions

2.3 - BOOM AND ARM CONTROLS

Platform leveling is available, regardless of the work height. Even at low movement speeds, use the controls with caution.

N.B.-:-RELEASING THE ENABLE SWITCH (FOOTPEDAL) WILL STOP ALL MOVEMENTS.

Ground box controls (emergency station)



For the machines equipped with beacon light :

- Push the beacon light selector switch (24) upwards to switch on the beacon light.
- Push the beacon light selector switch (24) downwards to switch off the beacon light.

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- Operation instructions

3 - Platform control box

3.1 - START AND STOP THE MACHINE

To start the machine :

At the ground control box :

- Check that the E-stop button (15) is not pressed in.
- Turn ON/OFF key switch (18) to the right to turn ON.
- Turn the control box energizing selector switch (229) to the left to energize platform box.

At the platform control box :

- Check that the E-stop button (46) is not pressed in.
- Push the starter selector switch (230) upwards. During pre-heating LED (102) at platform display panel and LED (5) at ground display panel will light up. Pre-heating begins and the engine starts.
- Allow the engine to heat up and initialize.

To stop the engine :

• Push engine start switch (230) upwards.

3.2 - START AND STOP THE MACHINE - PETROL / GAS POWER SYSTEM

To start the machine :

At the ground control box :

- Open the gas bottle valve.
- Check that the E-stop button (15) is not pressed in.
- Turn the petrol/liquid propane gas selector (44) into LPG position
- Turn ON/OFF key switch (18) to the right to turn ON.
- LED (101) at platform display lights up.
- Turn the control box energizing selector switch (229) to the left to energize platform box.

At the platform control box :

- Open the gas bottle valve.
- Check that the E-stop button (46) is not pressed in.
- Turn the petrol/liquid propane gas selector (44) into LPG position
- Push the starter selector switch (230) upwards. During pre-heating LED (102) at platform display panel and LED (5) at ground display panel will light up. Pre-heating begins and the engine starts.
- Allow the engine to heat up and initialize.

To stop the engine :

- Push engine start switch (230) upwards.
- · Close the gas bottle valve



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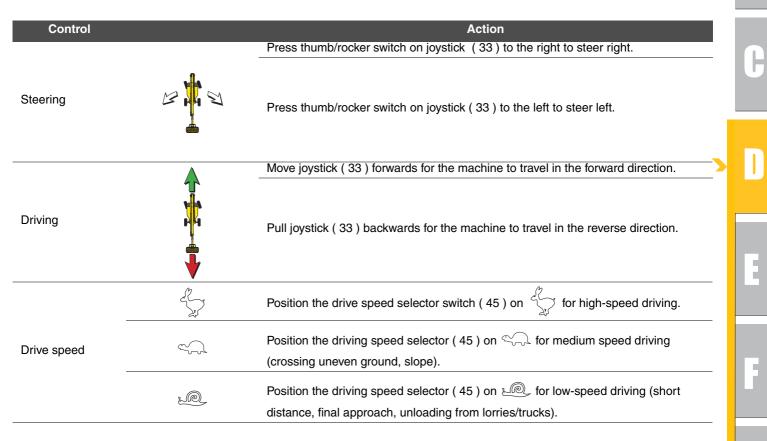
- Operation instructions

3.3 - DRIVE AND STEER CONTROL

To activate drive and steer function, press the foot pedal switch and simultaneously operate the joystick (33) for the desired function. Before driving, locate the green / red orientation arrows on the chassis and platform controls.

Move the drive control joystick (33) in the direction matching the directional arrows.

N.B.-:-ON UNEVEN TERRAIN, LOWER THE BOOM TO IMPROVE THE DRIVE PERFORMANCE.



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- Operation instructions

3.4 - BOOM AND ARM CONTROLS

Activate the desired control and the enable switch (foot pedal switch) simultaneously to perform that selected function.

Foot pedal switch



Control		Action
		Push the boom telescoping switch (54) upwards to retract the bomm.
Boom telescope extend/retract		Push the boom telescoping switch (54) downwards to extend the boom.
		Move the boom/turntable joystick (49) forward to raise the boom.
Lifting / lowering of boom		Move the boom/turntable joystick (49) backwards to lower the boom.
		Push the arm joystick (50) forwards to raise the arm.
Lifting/lowering of arm	÷	Push the arm joystick (50) backwards to lower the arm.
		Push the jib switch (129) upwards to lift the jib.
Jib lifting/lowering		Push the jib switch (129) downwards to lower the jib.

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- Operation instructions

Control	Action	
	Move the boom/turntable joystick (49) to the left for a clockwise (CW) rotation.	
Turntable rotation	Move the boom/turntable joystick (49) to the right for a counter clockwise (CCW) rotation.	B
	Move the platform rotation selector (38) to the right for a counter clockwise (CCW) rotation	
Platform rotation	Move the platform rotation selector (38) to the left for a clockwise (CW) rotation.	C
	Move the platform leveling switch (40) upwards to raise the platform.	
Platform leveling	Move the platform leveling switch (40) downwards to lower the platform.	>]

3.5 - ADDITIONAL CONTROLS

• Horn : Push the horn selector (43) to the right to sound the horn. The horn stops when the selector switch is released.

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- Operation instructions

4 - Emergency procedure

4.1 - IN CASE OF POWER LOSS

In case of loss of the main power source, the secondary (back-up) power unit, powered by the starting battery, allows movements to be controlled from both the ground and platform control boxes.

As the electric pump has limited power, it is advisable to reach the ground in the most direct manner possible.

The use of the electric pump is exclusively reserved for lowering the boom in emergency situations only. It is recommended to first retract the boom before lowering the boom. Performing other operations can lead to the deterioration of the electric pump.

N.B.-:-Test the operation of emergency system atleast once a month. **R**efer to the Maintenance manual

Depending on the control box in use, push and hold the back-up/auxiliary power switch (228) at ground box or switch (41) at platform box. Retract the boom and lower it by using switches (9) and (10) at ground box or switch (54) and joystick (49) at platform box.

In an emergency, if the operator has to exit the platform while it is elevated, the transfer of the operator must respect the following recommendations. :

- Exit onto a sturdy and safe structure.
- The occupant(s) must ensure that 2 lanyards are used for security/safety. One must be attached to the designated anchorage point on platform the occupant(s) is in and the other attached to the structure intended to get on.
- Occupant(s) must exit the current platform through the normal access.

N.B.-:-DO NOT DETACH THE LANYARD FROM THE CURRENT PLATFORM IF THE TRANSFER TO THE NEW STRUCTURE POSES ANY DANGER OR UNTIL THE TRANSFER IS SAFELY COMPLETED. DO NOT ATTEMPT TO CLIMB DOWN THE BOOM. INSTEAD WAIT FOR ASSISTANCE FOR A SAFE EXIT.

4.2 - TO RESCUE OPERATOR FROM PLATFORM

In a situation where an operator located in the platform needs to be rescued (for example in case of illness, injury or trapped against a structure making the control box inaccessible), the rescue personel at ground level needs to obtain rapid and direct access to operating functions.

HAULOTTE® provides a ground control emergency system that should be used to safely bring the operator into such a position that appropriate medical attention could be provided.

Unlike the ground control box used in lowering the boom, the overriding system allows trapped occupant(s) be lowered to the ground level, even if an E-Stop is engaged or if an overload is detected.

In this situation, supervisor(s) at ground level must turn the control box selector (229) to the "right" on the ground control box to take control. To safely activate movements from the ground control box, the enable switch (228) must be held activated/depressed.



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- Operation instructions

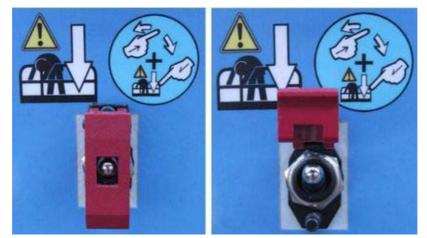
Procedure :

- Turn the control box selector (229) to the "right" to energize the ground control box.
- The platform box controls are now de-energized.
- Check that the E-Stop button (15) at ground is not pressed in.
- To lower the platform, hold enable switch (228) downwards and simultaneously push the desired function switch.
- If the platform E-stop button (46) or a safety device does not allow normal movement from the ground control box, the overriding system is operated as follows :
 - Break the seal on "overriding system" switch (245) on the ground control box.
 - Simultaneously, push upwards and maintain overriding switch (245) in addition to desired movements actuator to obtain movement of the extending structure.

N.B.-:-OPERATION OF THE "OVERRIDING SYSTEM" SWITCH MUST BE AN EXCEPTION AND NOT A NORMAL EMERGENCY OPERATION.

ONLY in this situation, activate the "overriding system" switch located under the sealed cover and simultaneously activate boom telescoping switch (9) to retract boom or switch (10) to raise or lower boom or switch (12) to lift or lower the top arm until the safety mechanisms are deactivated (alarms stop) permitting normal movements again, or until the operator can be rescued.

"Overriding system" switch under sealed cover



Once rescue operations are complete, report the incident and put a new seal. IMPORTANT : if the seal is missing, this is considered to be abnormal use of the machine.

4.3 - NO POWER AVAILABLE

In case of loss of the main power and the secondary power unit not functioning, do not attempt to activate any function movement using hydraulic manifold unless trained and authorized by HAULOTTE Services[®]. All safety functions are no longer active and several hazards may occur. Improper use of the equipment will result in death or serious injuries.



If the operator cannot be lowered by any of the above mentioned methods, contact HAULOTTE Services® immediately.



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- Operation instructions

5 - Transportation

5.1 - PUTTING IN TRANSPORT POSITION

To avoid any risk of machine movement during loading, ensure that :

- The loading ramp can support the machine weight.
- The loading ramp is correctly attached to transport vehicle.
- The loading ramp has sufficient grip surface.
- The transport vehicle must be parked on a level surface and must be secured to prevent rolling away while machine is being loaded or unloaded.

To climb the slope, select low driving speed.

If the slope is too steep, use a winch in addition to the low speed drive.

Do not place yourself below or too close to the machine during loading.

A wrong move can lead to machine tipping over and may cause serious injuries and material damage.

The machine must be completely in the stowed configuration :

- Check the platform is completely empty.
- Lower the boom and drive onto the truck bed.
- Secure the machine to the tie down points provided (See picture).
- Lock the turntable with the rotation stop pin located under the turntable before transporting.
- The platform/basket must be chocked and the boom strapped to prevent bouncing up and down, thus preventing possible material damage during transporting.
- Do not use excessive downward force when securing boom section.

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5.2 - MACHINE LAYOUT



Turret rotation enabled

Turret rotation disabled





N.B.-:-SECURE TURNTABLE WITH THE TURNTABLE LOCKING PIN BEFORE TRAVELING LONG DISTANCES OR HAULING MACHINE ON A TRUCK.

5.3 - UNLOADING

Before unloading, check that the machine is in good condition.

- Remove the turntable rotation locking pin.
- Remove the tie downs.
- Select low drive speed at the platform control box.
- Start the machine.



Warning : Upon starting a machine that has been secured and transported, the safety system may detect a false overload preventing all movement from the platform control box.

To reinstate the system, lift the jib a few centimetres (inches) using the ground control box.

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- Operation instructions

5.4 - Towing

In the event of a machine breakdown, the machine can be towed a short distance to load it onto a transport vehicle :

- Ensure that no one is in the platform during towing.
- Ensure boom is in the stowed position and the turntable is locked, prior to towing.
- The platform must be empty.

To tow a broken-down machine, disconnect the wheel drive hubs.

Perform this operation on flat ground with wheels chocked.

In the towing configuration, the machine braking system is inactive. Use a drawbar to avoid any risk of accident :

- Do not exceed the maximum speed (machine unfolded) (Refer to results Section B 4 Technical specifications).
- Do not exceed a grade of 25%.

5.4.1 - Disengaging the drive hubs

Unscrew the central nut (1) until the nut is at the limit.





When drive hubs are disengaged, the machine is in free wheel mode and the brake system no longer functions.

5.4.2 - Re-engaging the drive hubs

• To return machine to normal operation and braking, reverse the steps performed in disengaging the drive hubs.



Carry out a few driving movements. The drive hubs are now re-engaged.

- Operation instructions

5.5 - STORAGE

When the machine is in elevated position, it is necessary to regularly switch the power ON to ensure that the security systems are active.

Machine must be parked in a protected/designated area with the boom in a stowed configuration, however the boom can be raised but must not be extended. Make sure there is no load in the platform.

It is recommended that the machine is not stored or immobilized unfolded; to avoid jeopardizing the safety of people and property.

Ensure all access panels, doors and side compartment covers are shut and secured.

Turn the On/OFF selector key switch (18) at the ground control box to the "left" to shut OFF the power.

Ensure that the turntable rotation locking pin is removed and stored properly.

Remove the key switch to prevent unauthorized operation of the machine.



Storing of the machine with an obstacle under the boom structure is forbidden.

5.6 - LIFTING OPERATION

During loading / unloading operation, if it becomes necessary to lift the machine using an overhead crane, it is important to respect the following :

- Put the machine in stowed position, boom and arm fully retracted and lowered.
- Ensure the platform is empty.
- Rotate the turret and the jib to the configuration in the photos below.
- Lock the turret with turret locking pin.
- Verify that lifting accessories are in good operation and match the technical specifications listed below. It is important that the lifting devices are attached only to the designated lifting eyes.
- Each of the chains/slings used for lifting the machine must be adjusted to keep the machine level and to minimize the risk of damage to the machine.
- Anchorage point for lifting are identified / labeled by the following symbol



• ONLY trained and authorized personnel should attempt to lift the machine.



Never lift the machine with slings attached to counterweight.

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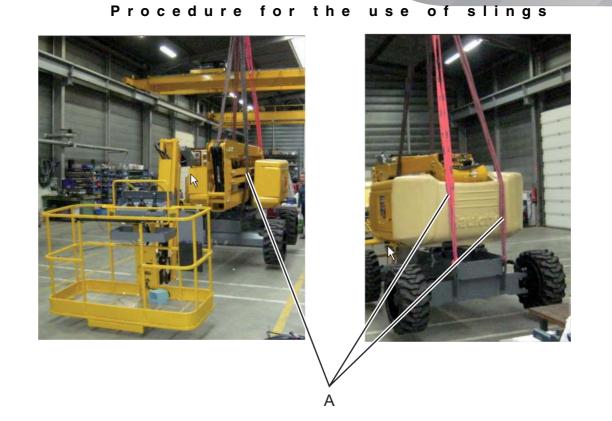
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- Operation instructions



	Number of shackles	Number of slings	Length	Maximum load per sling and shackle
A	4	4	5 m (16 ft 5 in)	3000 daN (6744 lbf)

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- Operation instructions

6 - Cold Weather Recommendations

In cold weather conditions, allow engine to run for at least 5 min and warm up ; before operating any function thereby preventing any damage to the hydraulic system.

In extreme cold conditions, machines should be equipped with optional cold start kits.

Attempting to start engine when temperature is in the negative range, may require the use of a booster battery.

If engine fails to start, do not crank for an extended time. Allow starter to "cool off" for a few minutes before attempting again. If engine fails after several attempts, refer to the engine maintenance manual.

N.B.-:-INITIAL STARTING SHOULD ALWAYS BE PERFORMED FROM THE GROUND CONTROL BOX.

6.1 - ENGINE OIL

The correct SAE viscosity grade of oil is determined by the minimum ambient temperature during cold engine start-up, and the maximum ambient temperature during engine operation.

Generally, use the highest viscosity oil that is available to meet the requirement for the temperature at start-up.

Engine oil viscosity				
EMA LGR-1 / API CH-4 Viscosity grade	Ambient temperature			
	Minimum	Maximum		
SAE 0W20	-40°C (-40°F)	10°C (50°F)		
SAE 0W30	-40°C (-40°F)	30°C (86°F)		
SAE 0W40	-40°C (-40°F)	40°C (104°F)		
SAE 5W30	-30°C (-22°F)	30°C (86°F)		
SAE 5W40	-30°C (-22°F)	40°C (104°F)		
SAE 10W30	-20°C (-4°F)	40°C (104°F)		
SAE 15W40	-10°C (14°F)	50°C (122°F)		

N.B.-:-FOR ADDITIONAL ENGINE RECOMMENDATION, REFER TO THE ENGINE MANUAL PROVIDED WITH THE MACHINE.

6.2 - HYDRAULIC OIL

External environmental conditions can reduce performance of the machine if the hydraulic oil temperature does not reach its optimum range.

It is recommended to use the hydraulic oil according to weather condition. Refer to the table below.

Environmental conditions	SAE Viscosity grade
Ambient temperature between - 15°C (5°F) and + 40°C (+ 104°F)	HV 46
Ambient temperature between - 35°C (- 31°F) and + 35°C (+ 95°F)	HV 32
Ambient temperature between 0°C (+ 32°F) and + 45°C (+ 113°F)	HV 68

N.B.-:-IT is recommended to replace low temperature oil as the ambient temperature reaches $+ 15^{\circ}C$ (59°F). It is not advisable to mix oils of different brands or types.



- Operation instructions

6.3 - PREHEATING OPERATION

- Turn the power on by turning the ON/OFF seclector key switch (18) to the right.
- When the start / stop selector switch (230) at platform control box or (228) at ground control box is activated, the orange LED (5) at ground control display panel and LED (102) at platform control display panel flashes, indicating that the engine is in automatic preheating mode.
- Upon the extinction of this light (3 s to 15 s) at ground control box, the engine starts.

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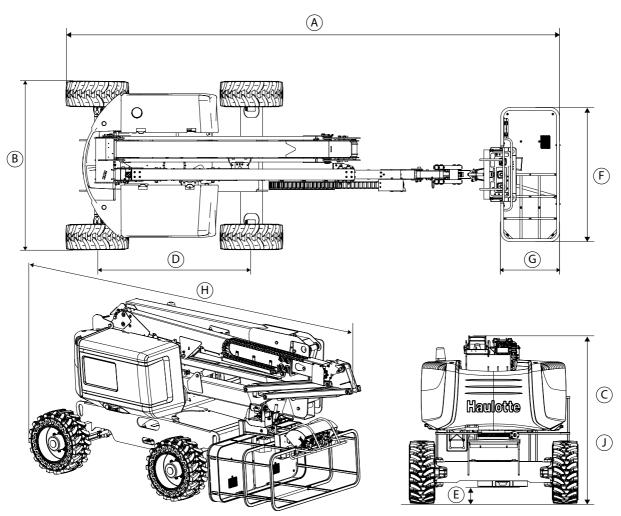
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- General Specifications

1 - Machine dimensions

Stowed / Transport position : Configuration that takes the minimum floor space necessary for storage and / or delivery of the machine -Access position.



CE and AS standards

	Machine	Н	IA16RTJ	H	A16RTJ O
Marking	Specifications - Dimensions	SI	Imp.	SI	Imp.
А	Overall length of machine	6,75 m	22 ft 2 in	6,75 m	22 ft 2 in
В	Overall width of machine	2,30 m	7 ft 7 in	2,30 m	7 ft 7 in
С	Overall height of machine	2,30 m	7 ft 7 in	2,30 m	7 ft 7 in
D	Wheel base	2,10 m	6 ft 11 in	2,10 m	6 ft 11 in
E	Ground clearance	38 cm	15 in	38 cm	15 in
FXG	Platform dimensions	1,8 x 0,8 m	5 ft 11 in x 2 ft 7 in	1,8 x 0,8 m	5 ft 11 in x 2 ft 7 in
Н	Storage length	5,05 m	16 ft 7 in	5,05 m	16 ft 7 in
J	Storage height	2,40 m	7 ft 10 in	2,40 m	7 ft 10 in
	Outside turning radius - 2WS	4,5 m	14 ft 9 in	4,5 m	14 ft 9 in
	Inside turning radius - 2WS	2,4 m	7 ft 10 in	2,4 m	7 ft 10 in

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- General Specifications

CE and AS standards

	Machine	HA16R ⁻	TJ PRO
Marking	Specifications - Dimensions	SI	Imp.
А	Overall length of machine	6,75 m	22 ft 2 in
В	Overall width of machine	2,30 m	7 ft 7 in
С	Overall height of machine	2,30 m	7 ft 7 in
D	Wheel base	2,10 m	6 ft 11 in
E	Ground clearance	38 cm	15 in
FXG	Platform dimensions	1,8 x 0,8 m	5 ft 11 in x 2 ft 7 in
Н	Storage length	5,05 m	16 ft 7 in
J	Storage height	2,40 m	7 ft 10 in
	Outside turning radius - 4WS	3,75 m	12 ft 4 in
	Inside turning radius - 4WS	1,75 m	5 ft 9 in

ANSI and CSA standards

	Machine		HA46RTJ O		HA46RTJ PRO	
Marking	Specifications - Dimensions	SI	lmp.	SI	Imp.	
А	Overall length of machine	6,75 m	22 ft 2 in	6,75 m	22 ft 2 in	
В	Overall width of machine	2,30 m	7 ft 7 in	2,30 m	7 ft 7 in	
С	Overall height of machine	2,30 m	7 ft 7 in	2,30 m	7 ft 7 in	
D	Wheel base	2,10 m	6 ft 11 in	2,10 m	6 ft 11 in	
E	Ground clearance	38 cm	15 in	38 cm	15 in	
FXG	Platform dimensions	1,8 x 0,8 m	5 ft 11 in x 2 ft 7 in	1,8 x 0,8 m	5 ft 11 in x 2 ft 7 in	
Н	Storage length	5,05 m	16 ft 7 in	5,05 m	16 ft 7 in	
J	Storage height	2,40 m	7 ft 10 in	2,40 m	7 ft 10 in	
	Outside turning radius - 2WS	4,5 m	14 ft 9 in	3,75 m	12 ft 4 in	
	Inside turning radius - 2WS	2,4 m	7 ft 10 in	1,75 m	5 ft 9 in	

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- General Specifications

2 - Major component masses

Component	HA16RTJ	HA16RTJ O	HA16RTJ PRO
Frame assembly mass	1950 kg - 4,3 lbs	2250 kg - 4,961 lbs	2 300 kg - 5,072 lbs
Wheel mass of each		182 kg +/- kg (lb +/- l	lb)
Turret assembly mass		760 kg - 1,676 lbs	
Counterweight mass - Turntable	1365 kg - 3,01lbs	1465 kg	- 3,23 lbs
Engine compartment mass		255 kg - 562 lbs	
Battery mass		21 kg - 46 lbs	
Boom assembly mass		420 kg - 926 lbs	
Arm assembly mass		860 kg - 1,896 lbs	
Jib assembly mass		100 kg - 221 lbs	
Platform assembly mass		200 kg - 441 lbs	

3 - Acoustics and vibrations

The acoustics and vibrations specifications are based upon the following conditions :

- The airborne noise emissions at workstation are determined per European Directive 2006/42/CE.
- The guaranteed sound power level LWA (displayed on the product) is determined per European Directive 2000/14/CE.
- The vibrations transmitted by the machinery to the hand/arm system and to the whole body are determined per European Directive 2006/42/CE.

Specifications	
Sound pressure level at workstation	80 dBA
Guaranteed sound power level	104 dBA
Vibrations hand/arm	<2,5 m/s²(98,4 in/s²)
Vibrations whole body	<0,5 m/s²(19,6 in/s²)

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- General Specifications

4 - Wheel/Tire assembly

4.1 - TECHNICAL SPECIFICATIONS

Component	Standard wheel
Reference number	"solideal 850 x 340"
Туре	Solid Tyre (Curred - on)
Wheel mass	182 kg +/- kg (lb +/- lb)
Size	855,8 mm +/- 4 mm (34 in/ 1 in)
Torque	320 Nm (xxx ft lbs)

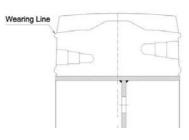
4.2 - INSPECTION AND MAINTENANCE

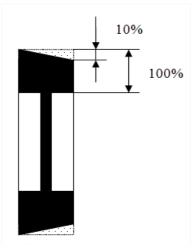


The tire and rim are bonded together, both must be replaced if either is damaged.

Wheels replacement must be made in the following cases :

- Deformation or cracks on the rim.
- De-bonding between the interface of the steel and the rubber.
- Uniform wear to the wearing line.
- Non-linear wearing of the tread profile (> 10%)





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- General Specifications

- 1 wheel stud is completely torn.
- 2 successive wheel studs are partially torn.
- 2 aperture holes are cut.



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Tires and rims are critical components for the stability of the machine. For safety reasons :
Use only HAULOTTE® spare parts according to the technical characteristics of the machine. Refer to the spare parts catalog.

- Do not replace factory-installed tires with tires of different specifications or ply rating.
- Never replace a solid (rigid) (Solid Tyre) tire with a foam-filled or a pneumatic (air-filled) tire.

Procedure of replacement :

- Loosen the wheel nuts on the wheel to be removed.
- Raise the machine using a jack or a hoist.
- Remove the wheel nuts.
- Remove the wheel.
- Install the new wheel.
- Check for correct wheel nut tightening sequence.
- Lower the machine to the ground.
- Tighten the wheel nuts to the recommended torque. Refer to maintenance and repair manuals.

N.B.-:-IF A WHEEL HAS BEEN REPLACED, WHILE OBSERVING THE AXLE TRACK PATTERN CHECK FOR CORRECT INSTALLATION.

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- General Specifications

5 - Options

5.1 - ON-BOARD GENERATOR

5.1.1 - Principle

The on-board generator supplies voltage (220 V or 110 V depending; on the option) in the basket to connect a power tool.



Check that the maximum power of the tool doesn't exceed that of the generator.

Do not expose the on-board generator to direct contact with a water beam or a high pressure cleaner.

5.1.2 - Procedure

Put into service :

- 1. Start the machine. Heat the engine for 15 mn before any operation.
- 2. From the platform control box, move the generator selector switch ((79)) to the right to activate the generator
- 3. Connect the tool to the socket.
- 4. You can change the tool at any time.

N.B.-:-When using the on-board generator, you cannot make any machine movements. To make a movement, you must switch off the on-board generator.

Power off :

- 1. Disconnect the tool from the socket.
- 2. From the platform control box, activate the selector switch (79) to the right to activate generator.
- 3. Machine movements are once again functional.



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- General Specifications

5.2 - GLAZIER'S KIT

5.2.1 - Description

This attachment is an assembly designed to transport panels. The assembly comprises of a tray that extends along the length of the floor. The panel(s) should be placed in the tray and secured to the guard rail with a strap (not supplied). This tray can be used ONLY with a side entry platform.

5.2.2 - Characteristics

Component	Characteristics
Capacity	115 kg (220 lbs)
Mass	10 kg (22 lbs)
Maximum load surface	3 m² (32 sq.ft)
Maximum height of the panel	1,20 m (3 ft 11 in)
Maximum wind speed allowed	CE / AS : 12,5 ms - 45 km/h - 27 mph
	ANSI / CSA: 7 ms - 25 km/h - 15 mph

5.2.3 - Safety precautions



- Please read and assimilate the instructions before using the attachment.
- This attachment is designed for transporting panels. Do not use this attachment for transporting other types of load.
- Do not suspend loads.
- Do not overload the attachment and ensure that the equipment is correctly attached by means of a strap (not supplied).
- Do not exceed the maximum allowable platform capacity. The combined weight of the attachment, the panel(s), the occupants, the tools and any other equipment must not exceed the maximum allowable platform capacity.
- Do not load panels whose surface area exceeds the maximum authorized surface area. Exposing an additional surface area to the wind reduces machine stability. Do not install any other attachments that increase the surface area exposed to the wind.
- Check that the position of the panel is not reducing visibility during maneuvers in the work environment. Do not transport panels whose height exceeds the authorized limit.
- When maneuvering, ensure that a safe distance is maintained between the panel and the obstacles in the work environment.
- Do not use the machine if the wind speed exceeds the authorized limit of the attachment.

5.2.4 - Pre-operation inspection



- Check that the cradles have no cracks or other damage.
- Check that the cradles are correctly installed and secured to the platform.
- Check that the information label is present on the cradle and is legible.
- Check that the strap is not twisted or torn.





- General Specifications

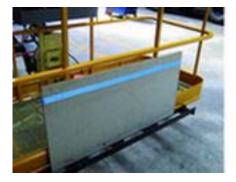
5.2.5 - Operation

- Load the panel onto the platform.
- Securely attach the tray to the guard rail by means of a strap with the correct strength and dimensions for the panel.

Stapping example(s) - Large panel



Stapping example(s) - Small panel







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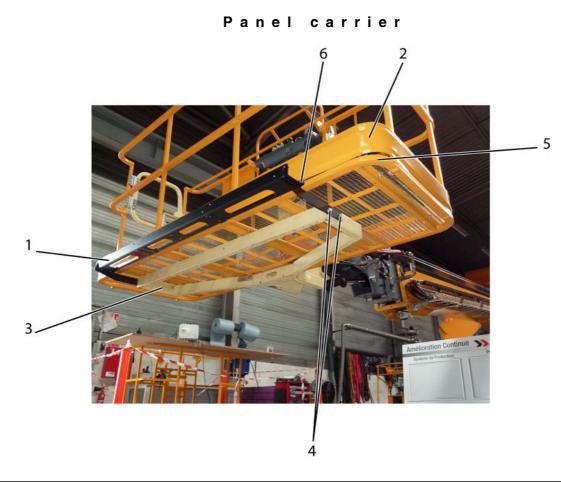
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- General Specifications

5.2.6 - Assembly - Dismantling



Marking	Description
1	Tray (Panel carrier)
2	Platform
3	Platform carrier
4	Screws and nuts
5	Platform contour tube
6	Hook

- Hook the tray (1) onto floor contour tube (5).
- Fix the tray (1) to the platform carrier (3) using screws and bolts (4).

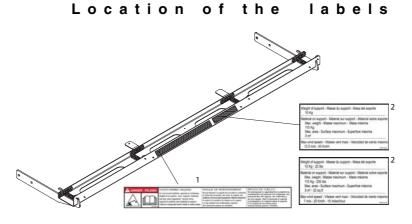
N.B.-:-TORQUE REQUIREMENTS : 22 N.M (16 LBS.FT)

• Pre-operation test : Place a load of 176 kg (388 lbs) on the carrier and carry out an inspection. Set Pre-operation inspection.

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5.2.7 - Specific labels



Marking	Description	Quantity	Part number
1	Risk of overturning	1	40000131830
2	Equipment characteristics	1	CE / AS : 4000131630 ANSI / CSA: 4000131730

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- General Specifications

5.3 - ACTIV' SHIELD BAR - SECONDARY GUARDING SYSTEM

5.3.1 - Description

Activ' Shield Bar is a secondary guarding device.

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It should be noted that this device doesn't release the operator from the responsibilities of learning and practicing the principles of safe machine operations provided by the manufacturer's instructions, employer's safety rules and worksite regulations.

5.3.2 - Characteristics



	Marking	Description
1		Activation bar
2		Electrical box
3		RESET push-button
4		Green indicator, the system is switched on
5		Blue flashing indicator, indicates activation bar operates

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- General Specifications

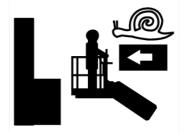
5.3.3 - Safety precautions

• Check the work area for overhead clearances, obstructions or other possible hazards.

- When driving, position the platform so as to provide the best visibility possible and avoid any blind spots.
- Always ensure that the chassis is never driven any closer than 1 m (3 ft3 in) from holes, bumps, tilts, obstructions, debris and ground coverings that may hide dangers.
- During operation, keep all the parts of the body inside the platform.
- To position the machine close to obstacles, it is recommended to use boom movements (arm, boom, etc.) instead of the drive movements.
- Do not drive fast in narrow or cluttered areas. Keep speed under control while making turns or sharp bends.
- Do not use the Activ' Shield Bar as a handhold. To prevent unintentional activation of the system.











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- General Specifications

5.3.4 - Pre-operation inspection



- If any item on the checklist is marked NO during the inspection; machine must be tagged and locked out and placed out of service.
- DO NOT operate the machine until all identified items are corrected and it has been declared safe for operation.

Start the machine from platform control box Switch OFF all emergency push button Check absence of warning signal Check that the green indicator of the electrical box is switched on Performs the secondary guarding system tests for each movement specified in the table hereinbelow Push the switch bar while operating the specified movement Check what movement are authorized and complete the table Check that visual and audible warning are activated Check that the reset button of the electrical box is illuminated Push the reset button	Description		Yes	No
Start the machine from platform control box Switch OFF all emergency push button Check absence of warning signal Check that the green indicator of the electrical box is switched on Performs the secondary guarding system tests for each movement specified in the table hereinbelow Push the switch bar while operating the specified movement Check what movement are authorized and complete the table Check that visual and audible warning are activated Check that the reset button of the electrical box is illuminated Push the reset button	Perform all specified machine functiona	I tests		
Switch OFF all emergency push button Check absence of warning signal Check that the green indicator of the electrical box is switched on Performs the secondary guarding system tests for each movement specified in the table hereinbelow Push the switch bar while operating the specified movement Check what movement are authorized and complete the table Check that visual and audible warning are activated Check that the reset button of the electrical box is illuminated Push the reset button of the electrical box is illuminated	All machine functional tests result positive			
Check absence of warning signal Check that the green indicator of the electrical box is switched on Performs the secondary guarding system tests for each movement specified in the table hereinbelow Push the switch bar while operating the specified movement Check what movement are authorized and complete the table Check that visual and audible warning are activated Check that the reset button of the electrical box is illuminated Push the reset button	Start the machine from platform control	box		
Check that the green indicator of the electrical box is switched on Performs the secondary guarding system tests for each movement specified in the table hereinbelow Push the switch bar while operating the specified movement Check what movement are authorized and complete the table Check that visual and audible warning are activated Check that the reset button of the electrical box is illuminated Push the reset button	Switch OFF all emergency push button			
Performs the secondary guarding system tests for each movement specified in the table hereinbelow Push the switch bar while operating the specified movement Check what movement are authorized and complete the table Check that visual and audible warning are activated Check that the reset button of the electrical box is illuminated Push the reset button	 Check absence of warning signal 			
Push the switch bar while operating the specified movement Check what movement are authorized and complete the table Check that visual and audible warning are activated Check that the reset button of the electrical box is illuminated Push the reset button	Check that the green indicator of the electrical	box is switched on		
Check what movement are authorized and complete the table Check that visual and audible warning are activated Check that the reset button of the electrical box is illuminated Push the reset button	Performs the secondary guarding syste	m tests for each movement s	pecified in the table h	ereinbelow
Check that visual and audible warning are activated Check that the reset button of the electrical box is illuminated Push the reset button	Push the switch bar while operating the specification of the specific sp	ied movement		
Check that the reset button of the electrical box is illuminated Push the reset button	Check what movement are authorized and cor	nplete the table		
Push the reset button	 Check that visual and audible warning are acting 	ivated		
	Check that the reset button of the electrical bo	x is illuminated		
Check that normal operation is restored	Push the reset button			
	Check that normal operation is restored			

- General Specifications

		Operated movement when the bar is triggered																
		Driving					Rotation				Lifting or			Other				
		Move forward		1	Move backwards			Left		Right			telescope extension			1	ent	
		Yes	No		Yes	No		Yes	No		Yes	No		Yes	No		Yes	No
	Forward drive																	
	Reverse drive																	
	Turntable left																	
Platform	Turntable right																	
control box	Lifting or telescope extension																	
	Boom descent and retraction telescope																	
	Other movement																	
Ground control box	All																	

	Authorized	
	Prohibited	
	Authorized if all switches / joysticks of the Platform control box are in neutral position or, if the Enable switch has been released	

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- If any item on the checklist is marked NO during the inspection; machine must be tagged and locked out and placed out of service.
- DO NOT operate the machine until all identified items are corrected and it has been declared safe for operation.



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- General Specifications

5.3.5 - Operation

When the switch bar is triggered, the currently active function movement is stopped. Alarm and flashing light are activated. Only safeguard functional movements (lowering, retracting or reverse movement of the function that created the situation) are available from the platform control box.

Normal operation is restored when the "Reset" button on the right hand side of the basket is pressed in or until the power supply is switched off.

Visual and audible warnings will alert personal at ground if rescue is necessary.

To operate safeguard movement from platform control box :

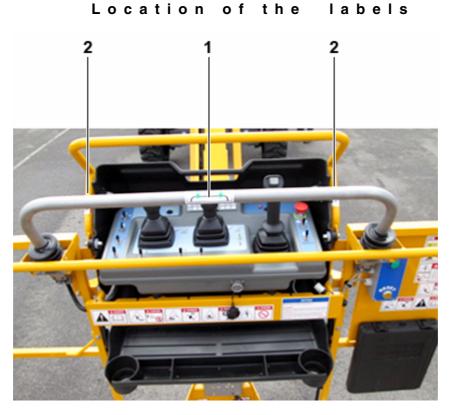
- Joystick and/or switch must be reset to neutral position (function inactive).
- Enable switch must be activated.
- Operate safeguard movement using joystick or switch to move away from the hazard that triggered the device.
- Press the yellow Reset button to restore normal operation of the machine
- All movements can be operated from the ground control box even if the secondary guarding bar is triggered.

N.B.-:-ANY MODIFICATION MADE TO THE FACTORY SETTINGS (E.G. INCREASING MOVEMENT SPEED AND/OR RAMPS) VIA THE CONSOLE WILL INCREASE STOPPING DISTANCES AFTER SYSTEM ACTIVATION AND THEREBY REDUCES LEVEL OF SECURITY.

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- General Specifications

5.3.6 - Specific labels



Marking	Description	Quantity	Part number
1	Do not lean on the bar	1	4000206690
2	Hand crushing hazard	2	4000244570

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- Maintenance

1 - General

As an owner and/or operator of Haulotte equipment, your Safety is of utmost importance to HAULOTTE®, which is why HAULOTTE® places such a high priority on product safety.

INSPECTIONS are not only required by HAULOTTE®, but may also be required by industry standards and/or governmental regulations.

To ensure that your equipment continues to perform to the factory set performance levels, it is important that you regularly maintain your equipment and avoid making any modifications that are not approved by HAULOTTE®. Regular and timely inspections will reduce equipment down time as well as prevent possible injury.

N.B.-:-DO NOT OPERATE UNLESS YOU ARE FAMILIAR AND TRAINED IN THE PRINCIPLES OF SAFE MACHINE OPERATION.

Overview :

• Walk-around inspections take only a few minutes at the beginning and end of each shift – one of the best ways to prevent mechanical problems and safety hazards.

What to Do :

• Use your senses: sight, smell, hearing and touch.

Frequency :

- Check your machine periodically during your entire workday.
- Make sure to do your inspection the same way every time.
- · Complete one of these inspections at the start and end of each shift.

N.B.-:-IF DAMAGE OR UNAUTHORIZED MODIFICATIONS ARE DISCOVERED, THE MACHINE MUST BE REMOVED FROM SERVICE UNTIL REPAIRS ARE MADE BY A QUALIFIED SERVICE TECHNICIAN.

It is the owner's responsibility to ensure the required maintenance as recommended by Haulotte is completed prior to the operation of the machine.

If regular maintenance is not carried out, this may :

- Void the warranty.
- Cause machine malfunction.
- Reduce machine reliability and shorten its service life.
- Jeopardize operator safety.

HAULOTTE Services® technicians are specially trained to carry out extensive repairs, interventions or adjustments on the safety systems or elements of HAULOTTE® machines. They carry genuine HAULOTTE spare parts and tools as required, and also provide fully documented reports on all work completed.

The inspection and maintenance table, identifies the role and the responsibilities of each party in periodical machine maintenance. Section C 4Inspection and Functional test.



2 - Maintenance Schedule

This section provides the necessary information needed to place the machine in safe operation. For maximum service life and safe operation, ensure that all the necessary inspections and maintenance have been completed. There are a number of factors which can affect the design life including but not limited to, severity of operating conditions/routine maintenance which should be carried out in accordance with this manual.

Severity of operating conditions may require a reduction in time between maintenance periods. Machines that have been out of service for more than 3 months must undergo a periodic inspection before the machine is put back into service.

Maintenance must be carried out by a competent company or person familiar with mechanical procedures.

Maintenance operations performed must be recorded in a register / log book of the machine.



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- Maintenance

3 - Inspection program

3.1 - GENERAL PROGRAM

The machine must be inspected on a regular basis at intervals of no less than once (1) per year. The purpose of the inspection is to detect any defect which could lead to an accident during routine use of the machine. Local standards and regulations may require more frequent inspections.

HAULOTTE® requires Reinforced and Major Inspections to be carried out on the product to extend its service life.

Inspections must be carried out by a competent company or person.

The inspection results must be recorded in the safety register or machine log book controlled and overseen by the company manager. This register or machine log book and the list of competent repair persons must be made available to the government work inspector and HAULOTTE Services[®].

When	Responsible	Stakeholder	What
Before sale	Owner (or renter)	Competent technician or qualified technician HAULOTTE Services®	Periodic inspection
Before rent	Owner (or renter)	Competent technician or qualified technician HAULOTTE Services®	Daily inspection
Before used or every change of users	User	User	
Annually (1 year)	Owner (or renter)	Competent technician or qualified technician HAULOTTE Services®	Periodic inspection
5 years	Owner (or renter)	Qualified technician HAULOTTE Services®	Reinforced inspection
10 years	Owner (or renter)	Qualified technician HAULOTTE Services®	Major inspection

3.2 - DAILY INSPECTION

The Daily inspection includes a visual inspection, operational checks and testing of the safety systems. This must be conducted by the operator before using the machine.

This inspection is the responsibility of the user.

- Maintenance

3.3 - PERIODIC INSPECTION

The Periodic inspection is a thorough evaluation of the operation and safety features of the machine.

It must be conducted before the sale / resale of the machine and/or at least once (1) every year.

Local regulations may have specific requirements on frequency, and content of inspections.

The severity of operating conditions may require frequent inspections.

This inspection is the responsibility of the owner, and inspections must be carried out by a competent company or person.

This inspection is in addition to the daily inspection.

This inspection should also be conducted after :

- Extensive dismantling and reassembly of major components.
- Repairs involving the machine's essential components.
- Any accident causing stress to the machine.

3.4 - REINFORCED INSPECTION

The Reinforced inspection is a thorough evaluation of the machine's structural components, to ensure proper functionality of the machine.

This evaluation must occur at a frequency of 5000 hours or every 5 years.

This inspection is the responsibility of the owner, and it must be conducted by a HAULOTTE Services® technician or by a competent company or person.

This inspection includes :

- Daily inspection
- Periodic inspection

N.B.-:-REFER TO THE MAINTENANCE MANUAL FOR DETAILS.

3.5 - MAJOR INSPECTION

The Major inspection is a thorough evaluation of the machine's integrity and proper functioning; after a standard/normal working life of 10 years.

This evaluation must take place after 10 years of operation and then repeated every 5 years thereafter.

The severity of operating conditions may require frequent inspections.

This inspection is the responsibility of the owner, and it must be conducted by a HAULOTTE Services® technician.

This inspection includes :

- Daily inspection
- Periodic inspection
- Reinforced inspection

N.B.-:-REFER TO THE MAINTENANCE MANUAL FOR DETAILS.



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- Maintenance

4 - Repairs and adjustments

Extensive repairs, interventions or adjustments on the safety systems or components must be performed by a HAULOTTE Services® technician. Use original spare parts and components only.

N.B.-:-HAULOTTE Services® technicians are trained professionals to perform Extensive repairs, interventions and adjustments on the safety systems or components of **HAULOTTE**® machines. The technician carries genuine **HAULOTTE**® spare parts and tools as required, and also provides fully documented reports on all work completed.

HAULOTTE Services® will not take responsibility for any outcomes resulting from inferior services or repairs performed by other unauthorised personnel.

HAULOTTE® reminds that NO modifications SHALL be carried out without the written permission of HAULOTTE®.

Any unauthorised repairs/modifications will void HAULOTTE® warranty.

With the utmost care to ensure enhanced reliability and greater safety of the HAULOTTE® products, it is pertinent that when a "Service or Safety Bulletin" is issued, action is taken immediately. Once the bulletin has been addressed, make sure that the completed form is submitted to HAULOTTE®.

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Notes

G- Other information

1 - Warranty disclosure

1.1 - AFTER SALES SERVICE

Our HAULOTTE Services® After Sales Service is at your disposal throughout your machine's service life to ensure the optimum use of your HAULOTTE product :

- When contacting our After Sales Service, ensure that you provide the machine model and serial number.
- When ordering any consumables or spare parts, please use this manual and the HAULOTTE® Essential catalogue to receive your genuine HAULOTTE® spare parts, your only guarantee of parts interchangeability and correct machine operation.
- If there is an equipment malfunction involving a HAULOTTE® product, then contact HAULOTTE Services® immediately even if the malfunction does not involve material and/or bodily damage.

1.2 - MANUFACTURER'S WARRANTY

1.2.1 - Warranty acceptance

On reception of his machine, the owner or rental company must check the machine's condition and fill out the machine reception slip provided.

1.2.2 - Warranty period

The present warranty is valid for a period of 12 months or up to a maximum of 1000 operating hours for lifting and handling equipment and 2000 operating hours for public works machinery, starting from delivery and terminating when the first limit is reached.

Spare parts are covered by a 6 month warranty.

1.2.3 - Procedure conditions

To benefit from the warranty, the owner or rental company must inform the nearest HAULOTTE® subsidiary or the subsidiary that delivered the machine (the only dealer authorised to carry out an intervention under the manufacturer's warranty agreement) of the defect in writing as quickly as possible.

The subsidiary will decide whether to repair or replace the part that proves to be faulty.

The owner or rental company must present the duly completed maintenance book supplied with the machine as proof that the maintenance operations recommended by the manufacturer have been carried out.

The owner or rental company must ensure that the defect covered by the HAULOTTE® warranty is reported to and acknowledged by the HAULOTTE® subsidiary as rapidly as possible or must report the defect in writing.

Work carried out under the HAULOTTE® warranty will be performed by the subsidiary which delivered the machine, wherever possible.

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C-Other information

1.2.4 - Conditions of warranty

HAULOTTE® guarantees its products against defects, faults or manufacturing defects when the owner or rental company has informed HAULOTTE® of the defect.

The warranty does not cover the consequences of normal wear, nor any defects, failure or damage resulting from poor maintenance or abnormal usage, in particular overloading, impact by an external source, faulty installation or any modification made to products marketed by HAULOTTE® and performed by the owner or rental company.

In the event of operation or use which does not comply with the instructions or recommendations in the maintenance book, warranty claims will not be accepted.

The machine utilisation period must be recorded by reading the engine hour meter whenever an intervention is made. The engine hour meter must be maintained in good working order to guarantee maximum working life and to justify maintenance at the recommended time.

Warranty obligations for the time period stated above will cease immediately in situations where the defect is due to the following reasons :

- Use of spare parts that are not HAULOTTE® originals.
- If elements or products other than those recommended by the manufacturer are used.
- If the HAULOTTE® name, serial numbers or identification marks are removed or altered.
- After an unreasonably long delay before reporting a manufacturing problem.
- If the owner or rental company continues to use the machine despite problems.
- If damage is caused by modifications that do not comply with HAULOTTE® specifications.
- If lubricants, hydraulic oils or fuels that do not comply with HAULOTTE® recommendations are used.
- If the machine is incorrectly repaired or used by the customer.
- In case of an accident caused by a third party.

If no particular agreement has been made, any claims made after the previously established warranty period has expired will be refused.

The present warranty does not cover damage that may result directly or indirectly from any flaws or defects covered by the latter :

- Consumables : No claims will be accepted for objects or parts replaced in the context of normal machine usage.
- Settings : Adjustments of all sorts may become necessary at any time. Therefore adjustments are considered a part of normal machine usage conditions and are not covered by the warranty.
- Hydraulic and fuel circuit contamination : Every possible precaution is taken to ensure that fuel and hydraulic liquid delivered is clean. HAULOTTE® will not accept any claims concerning cleaning of the fuel circuit, filter, injection pump or any other equipment in direct contact with fuel or lubricants.
- Wearing parts (pads, bearings, tires/tyres, connections, etc.) : These parts are, by definition, subject to deterioration during the period of operation. Wearing parts will therefore not be covered by the warranty agreement.

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G-Other information

2 - Subsidiary contact information

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For the engine powered machines destined to the US market (Standards ANSI and CSA)

CALIFORNIA

Proposition 65 Warning

Diesel engine exhaust and some of its constituents are known to the state of California to cause cancer, birth defects, and other reproductive harm